MAXON[®] LIFT CORPORATION Sht. 1 of 3 DSG# TB-19-01 Rev. - Date: 08/16/19

Technical Bulletin: BMR Platform not Closing

Note: This Technical Bulletin applies to BMR's with serial number 1812XXXXX through 1906XXXXX that are not closing.

Symptom:

Correct pressures are read at the manifold block test port but no pressure or very little pressure at the folding port. All functions except closing/folding the platform work normally.

Cause:

The pilot operated check valve contained inside the BMR manifold block has come apart creating a fluid path back to tank.

Solution:

Pilot operated check valve may be defective. Replace pilot operated check valve following the instructions below.

Parts Needed



Check Valve Cartridge, #8 Single Pilot P/N 297542 Qty. 1

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- **1.** Open and lower liftgate platform to ground.
- 2. Turn Red selector switch to "OFF" position.
- 3. Remove pump enclosure cover.
- 4. Locate pilot operated (PO) check valve on power unit manifold block (Fig. 2-1).



Fig. 2-1

5. Use 7/8" wrench to remove **PO check valve** from manifold block (**Fig. 2-2**). Angle valve when removing to clear plastic reservoir.



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6. Inspect nose of removed pilot operated check valve for piston and retaining ring (Fig. 3-1).





7. If PO check valve is missing the piston (Fig. 3-1), use a magnet to remove the piston and retaining ring from the manifold port (Fig. 3-2).



Fig. 3-2

- **8.** Install new PO check valve, part number 297542. Tighten and torque to **18-20 lb-ft** maximum.
- 9. Clean off oil residue on the manifold block (Fig. 3-2).
- **10.** Reinstall pump enclosure cover.