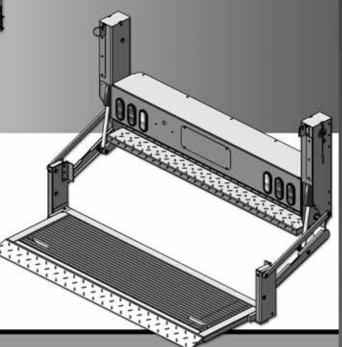


M-22-05 REV. A JUNE 2025

OPERATION MANUAL



MLA-66 & MLA-86



To find **parts** information for your **MLA** Liftgate, go to **www.maxonlift.com**. Click on the **PARTS PORTAL**, and **MLA** button.

KEEP THIS MANUAL IN CAB OF VEHICLE

Register your liftgate online at www.maxonlift.com/htm/services/reg.htm.

For a free copy of other manuals that pertain to these liftgate models, please visit our website at www.maxonlift.com or contact customer service at (800) 227-4116.

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TABLE OF CONTENTS

SUMMARY OF CHANGES: M-22-05 REVISION A	.4
WARNINGS	.5
RECOMMENDED DAILY OPERATION CHECKS	.6
LIFTGATE TERMINOLOGY	.8
DECALS	.9
DECALS & PLATES	.11
FORKLIFT ADVISORY	.13
OPERATING INSTRUCTIONS	.14
ACTIVATING LIFTGATE	.15
UNFOLDING PLATFORM	.16
LOADING VEHICLE	.18
UNLOADING VEHICLE	.19
STOWING PLATFORM	.20
TURNING OFF POWER	.22
USING THE (OPTIONAL) TIRE RACK	.23

SUMMARY OF CHANGES: M-22-05 REVISION A

PAGE	DESCRIPTION OF CHANGE	
Cover	Updated REV and date of release.	
10	Increased quantity (8) of WARNING decal (P/N 212428-01) on WARNINGS, CAUTIONS & INSTRUCTIONS DECAL SHEET (P/N 212428-01).	
11	Updated DECALS and PLATES to show SAFETY INSTRUCTIONS DECAL (P/N 212502-01).	
23-26	Added operating instructions for using the optional tire rack.	

A WARNING

 Incorrect operation of this Liftgate can result in serious personal injury. Comply with WARNINGS and Liftgate operating instructions in this manual. Do not allow untrained persons to operate the Liftgate. If you need to replace an Operation Manual, additional copies are available from:

> MAXON Lift Corp. Customer Service 11921 Slauson Ave Santa Fe Springs, CA 90670 (800) 227-4116

- 2. Do not exceed rated **load capacity** of this **MLA** Liftgate which is **1,600 lbs (MLA-66)**, or **2,000 lbs (MLA-86)**.
- Do not allow any part of your body to be placed under, within, or around any portion of the moving Liftgate or its mechanisms, or in a position that would trap them between the platform and the floor of truck body (or between platform and the ground) when Liftgate is operated.
- 4. Consider the safety and location of bystanders and location of nearby objects when operating the Liftgate. Stand to one side of platform while operating the Liftgate. Be certain that the area the Liftgate will move through during operation is clear of all obstacles.
- 5. Comply with all attached instruction decals and warning decals.
- 6. Keep decals clean and legible. If decals are illegible or missing, have them replaced. **Get free replacement decals from Maxon.**
- 7. Never drive a forklift on the Liftgate platform.
- 8. Do not move vehicle unless Liftgate is correctly stowed.
- 9. Correctly stow platform when not in use. Extended platforms could create a hazard for people and vehicles passing by.
- 10. A correctly installed Liftgate will operate smoothly and reasonably quiet. The only noticeable noise, during Liftgate operation, is from the power unit while the platform is being raised. Listen for scraping, grating and binding noises and have the problem corrected before continuing to operate the Liftgate.
- 11. Above all, **USE GOOD COMMON SENSE** when operating this Liftgate.
- 12. Never use a cell phone while operating the Liftgate.

RECOMMENDED DAILY OPERATION CHECKS

NOTE: Before you check the Liftgate, park vehicle on flat ground and set the parking brake.

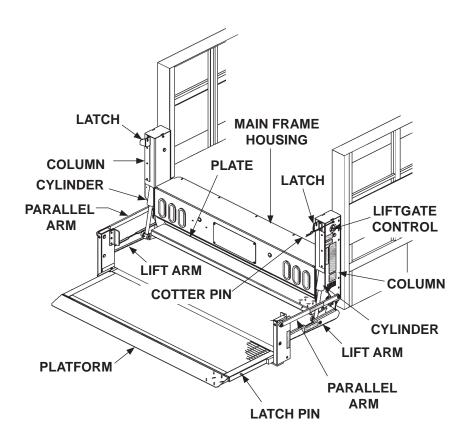
NOTE: If any of the following operation checks reveal a need to service or repair Liftgate, do not operate the Liftgate until a qualified mechanic services or repairs the Liftgate.

В	efore operating the Liftgate, the operator should do the following:
	Read the Operator's manual before operating equipment.
	Make sure batteries are fully charged, and battery terminal connections are clean and tight.
	Check the power cutoff switch (if equipped) to ensure it disables power to the power unit when placed in the OFF position.
	Visually check platform is latched securely in stowed position, pin latch and cotter pin are undamaged.
	Visually check that the main frame housing is undamaged and bolted on securely. Look for hydraulic fluid leaking from housing.
	Follow the routing of hydraulic hoses from cylinders to main frame. Make sure visible hoses connections are secure and there are no cracks, chafing, and fluid leaks.
	Visually check that controls are in place and undamaged.
	Visually check that all decals are in place (see DECALS page). Make sure decals are legible, clean, and undamaged. Comply with the instructions, CAUTIONS & WARNINGS .
	Remove cotter pin from latch pin before operating platform.
	se the operation instructions in this manual to unfold the platform d lower it to the ground.
	Also ensure platform unfolds smoothly to operating position and lowers to the ground smoothly.
	Check main frame, columns, lift arms, and parallel arms for cracks and bends. Also, make sure all bolts and pins are in place and undamaged.
	Check platform for cracks, holes, and bends on the load-carrying surfaces and side plates.

	e sure load-carrying surfaces on main frame housing and platform lean (no oil, debris, or corrosion).
☐ Che	ck for fluid leaks from hydraulic cylinders.
througl	operation instructions in this manual to operate the Liftgate one cycle without a load on the platform. Raise the platform le bed height. Next, lower the platform to ground level.
	n raising and lowering platform, listen for unusual noises and look "jerking" motion or uneven movement at LH and RH sides of the

If service or repairs are not required (or if completed), stow platform for transport.

LIFTGATE TERMINOLOGY



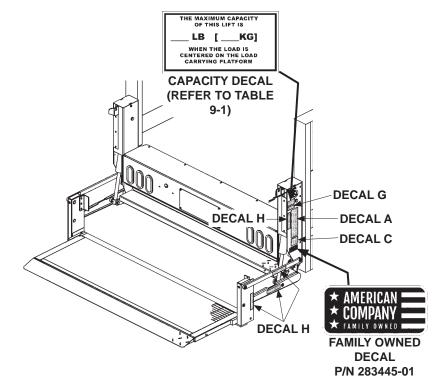
MLA LIFTGATE FIG. 8-1

DECALS

NOTE: Decals are preinstalled at factory.

Decal location shown for reference.

NOTE: Ensure there is no residue, dirt or corrosion where decals are attached. If necessary, clean surface before replacing decals.

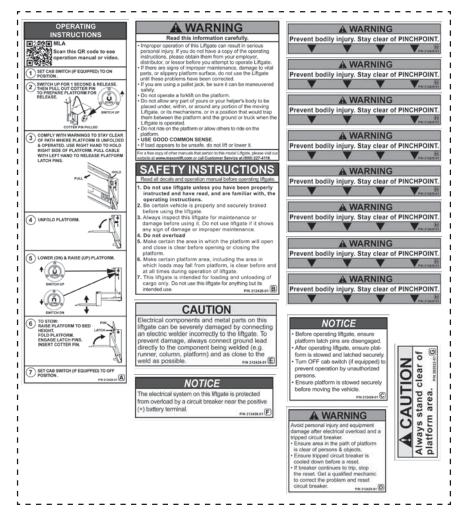


MLA LIFTGATE (CURB SIDE) FIG. 9-1

MODEL	ORDER P/N	DECAL "CAPACITY"	
MLA-66	224751	1600 LBS. (725 KG)	
MLA-86	220387	2000 LBS. (907 KG)	

CAPACITY DECAL PART NUMBERS
TABLE 9-1

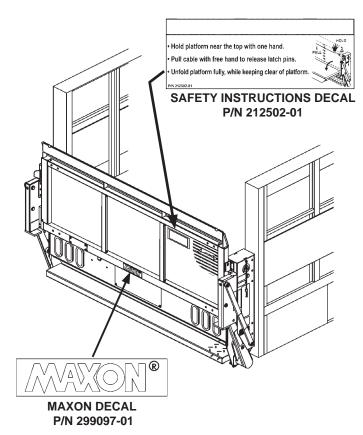
DECALS - Continued



WARNINGS, CAUTIONS & INSTRUCTIONS DECAL SHEET
P/N 212428-01
FIG. 10-1

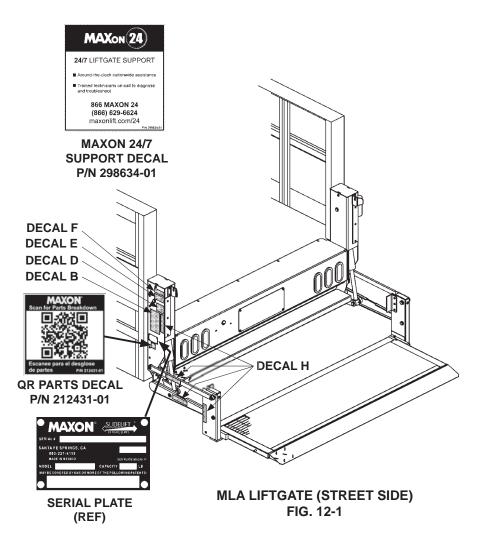
DECALS & PLATES

NOTE: Preferred decal layout is shown. Decals on the Liftgate are attached at the factory, except for the 24/7 SUPPORT decal. The 24/7 SUPPORT decal is placed at customer's or installer's preference.



MLA LIFTGATE FIG. 11-1

DECALS & PLATES - Continued



NOTE: MAXON 24/7 LIFTGATE SUPPORT service is only available in the Continental U.S.

FORKLIFT ADVISORY

WARNING Keep forklift OFF of platform.

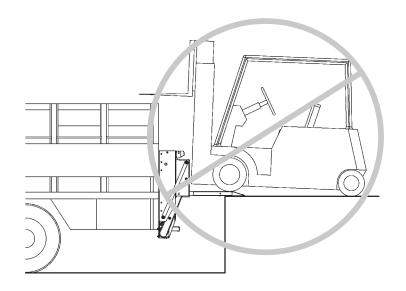


FIG. 13-1

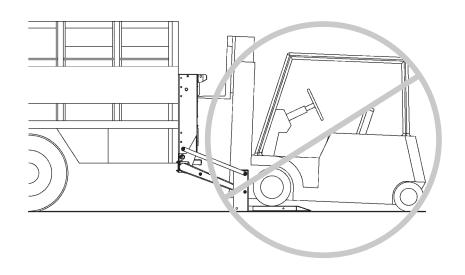


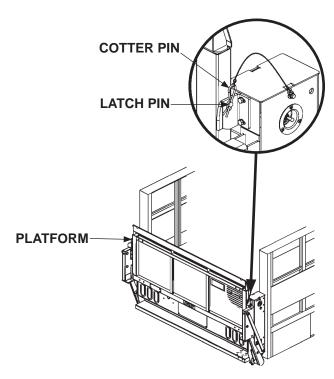
FIG. 13-2

OPERATING INSTRUCTIONS

A CAUTION

To prevent personal injury and equipment damage, ensure Liftgate is securely closed & latched to platform before using platform to carry loads.

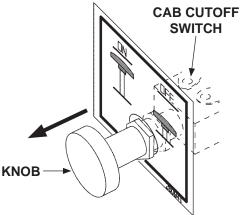
Ensure Liftgate is closed, and pinned in **LATCHED** position **(FIG. 13-1)**. To close and latch Liftgate, refer to instructions in this manual for **STOWING LIFTGATE**.



CLOSED & LATCHED LIFTGATE FIG. 14-1

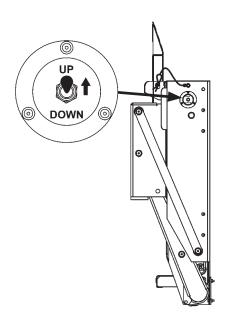
ACTIVATING LIFTGATE

1. To apply power to Liftgate, pull cab cutoff switch (if equipped) knob out to **ON** position **(FIG. 15-1)**.



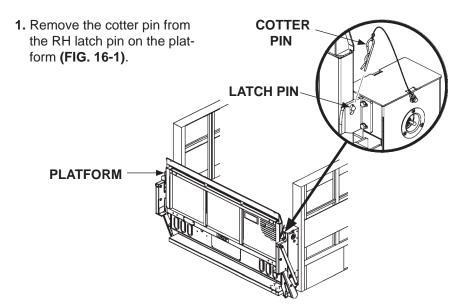
APPLYING POWER TO LIFTGATE FIG. 15-1

2. Pressurize the hydraulic system by holding the control switch in **UP** position for 1 second and release **(FIG. 15-2)**.



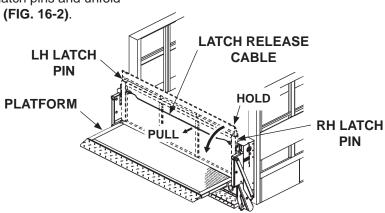
CONTROL SWITCH UP FIG. 15-2

OPERATING INSTRUCTIONS - Continued UNFOLDING PLATFORM



REMOVING RH LATCH PIN FIG. 16-1

 Stand clear of the area where the platform unfolds. While holding the platform with a free hand, pull the latch release cable to disengage the RH and LH latch pins and unfold platform (FIG. 16-2).

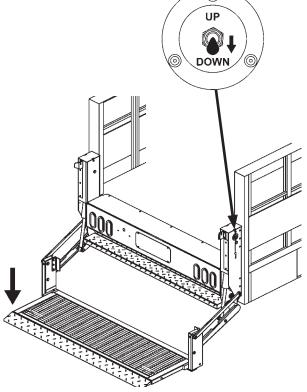


UNFOLDING PLATFORM FIG. 16-2

WARNING

Before lowering platform, make sure area surrounding platform is clear of people and objects.

 Use control switch (DOWN) to lower platform to the ground (FIG. 17-1).
 Release switch when platform reaches the ground.



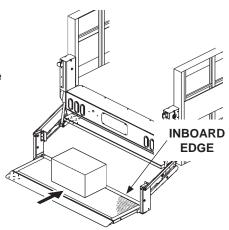
LOWERING PLATFORM TO THE GROUND FIG. 17-1

OPERATING INSTRUCTIONS - Continued LOADING VEHICLE

A WARNING

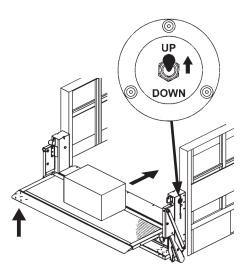
A load should never extend past the edges of the platform. Do not place unstable loads on platform, do not allow load to exceed lifting capacity of Liftgate, and do not ride on the platform.

 Place all loads as close as possible to the inboard edge of the platform with heaviest part toward the truck bed as shown in FIG. 18-1. Move loads across the ramp (FIG. 18-1) to the platform, but never rest or raise loads solely on the flipover and ramp portion.



LOADING PLATFORM AT GROUND LEVEL FIG. 18-1

 Use switch (UP) to raise platform from the ground to bed height (FIG. 18-2). Release switch when platform reaches bed height.



3. Carefully move the load into vehicle **(FIG. 18-2)**.

RAISING LOADED PLATFORM TO BED HEIGHT FIG. 18-2

UNLOADING VEHICLE

A WARNING

A load should never extend past the edges of the platform. Do not place unstable loads on platform, do not allow load to exceed lifting capacity of Liftgate, and do not ride on the platform.

A WARNING

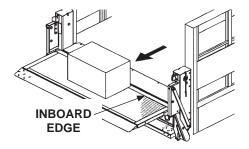
Pulling the load from vehicle to platform can result in a fall from platform and serious injury. When unloading vehicle, always push the load out on the platform.

 Unload the vehicle at bed level (FIG. 19-1) as follows. Push load out of the vehicle to correct position on the platform. Place all loads as close as possible to the inboard edge of the platform with heaviest part toward the vehicle body as shown in FIG. 19-1.

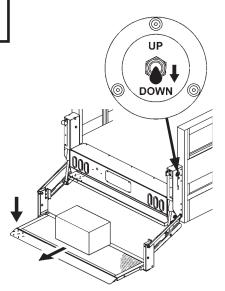
A WARNING

Before lowering platform, make sure area surrounding platform is clear of people and objects.

- 2. Use control switch (**DOWN**) to lower platform and load to the ground (**FIG. 19-2**). Release switch when platform reaches the ground.
- 3. Carefully move load off platform (FIG. 19-2) to a place where it will not become a hazard for people and other vehicles. If there is more to unload from vehicle, repeat the previous UNLOADING VEHICLE steps for each load. When unloading is finished, use STOWING PLATFORM procedure in this manual.



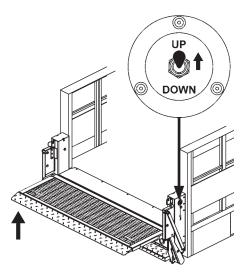
MOVING LOAD ON PLATFORM FIG. 19-1



UNLOADING PLATFORM AT GROUND LEVEL FIG. 19-2

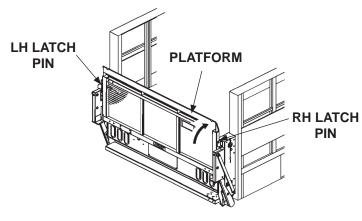
OPERATING INSTRUCTIONS - Continued STOWING PLATFORM

 Use control switch (UP) to raise platform from the ground to bed height (FIG. 20-1). Release switch when platform reaches bed height.



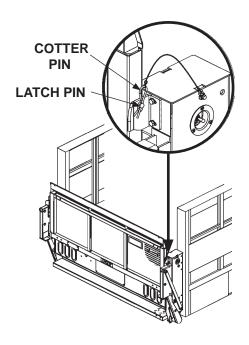
RAISING PLATFORM TO BED HEIGHT FIG. 20-1

Fold platform upright against the columns until LH and RH latch pins are engaged in catches (FIG. 20-2).



FOLDING PLATFORM FIG. 20-2

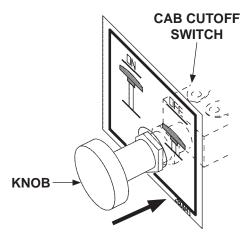
3. Insert cotter pin in RH latch pin to secure Liftgate (FIGS. 21-1).



SECURING LIFTGATE FIG. 21-1

OPERATING INSTRUCTIONS - Continued TURNING OFF POWER

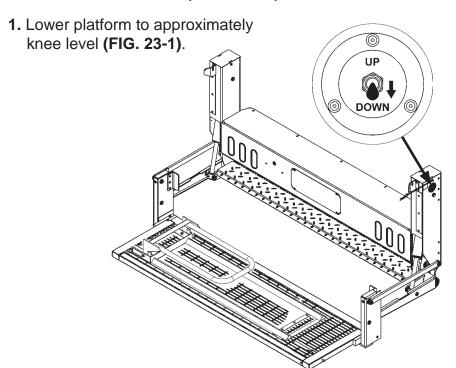
 Disconnect power to Liftgate by pushing cab cutoff switch (if equipped) knob to the OFF position (FIG. 22-1).



POWER LIFTGATE OFF FIG. 22-1

2. Liftgate is ready for transport.

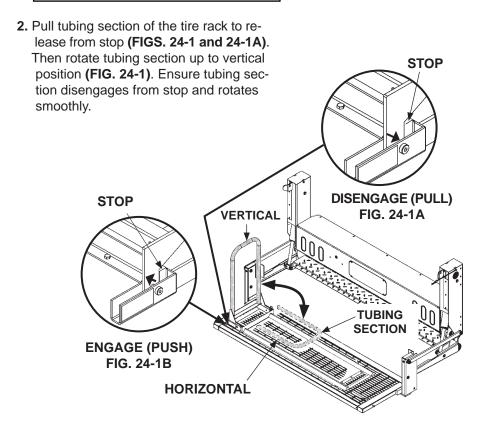
USING THE (OPTIONAL) TIRE RACK



PLATFORM LOWERED TO KNEE LEVEL (BAR GRATE PLATFORM SHOWN) FIG. 23-1

OPERATING INSTRUCTIONS - ContinuedUSING THE (OPTIONAL) TIRE RACK - Continued

NOTE: The tubing section of tire rack must be disengaged from stop to rotate the tubing to up and down positions.



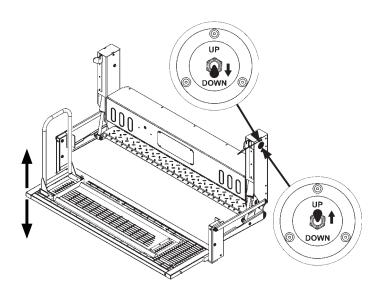
UNFOLDING & FOLDING TUBULAR SECTION (BAR GRATE PLATFORM SHOWN) FIG. 24-1

 Rotate tubing section down to horizontal position. Push tubing section of the tire rack to engage the stop (FIGS. 24-1 and 24-1B). Ensure tubing section rotates smoothly and engages the stop.

A WARNING

To prevent accidental personal injury and equipment damage ensure:

- Tire rack is unfolded before loading tires.
- Tires being loaded on the platform are not too large to fit on platform.
- Tires fit securely between frame angles of the tire rack.
- Load of tires does not exceed weight capacity of liftgate and vehicle.
- Platform is unloaded, tire rack folded & platform stowed before driving the vehicle.
- Lower platform to the ground to load tires on the tire rack (FIG. 25-1), or raise platform to bed height to unload tires from vehicle body. Refer to detailed operating instructions, WARNINGS, and CAUTIONS in this manual.



LOWERING & RAISING PLATFORM TO LOAD TIRES ON THE TIRE RACK (BAR GRATE PLATFORM SHOWN) FIG. 25-1

OPERATING INSTRUCTIONS - Continued USING THE (OPTIONAL) TIRE RACK - Continued

NOTICE

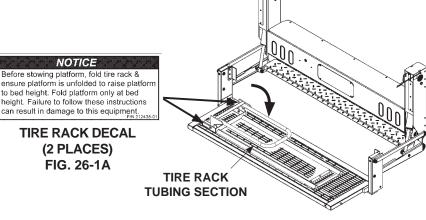
Before stowing platform, fold tire rack and ensure platform is unfolded to raise platform to bed height. Fold platform only at bed height. Failure to follow these instructions can result in damage to this equipment.

4. When tire rack is not being used or before stowing platform, fold tubing section to horizontal position and engage with stop (FIG. 26-1). Comply with instructions on the tire rack decals (FIG. 26-1A).

NOTICE Before stowing platform, fold tire rack &

to bed height. Fold platform only at bed

TIRE RACK DECAL (2 PLACES) FIG. 26-1A



TIRE RACK FOLDED (BAR GRATE PLATFORM SHOWN) FIG. 26-1