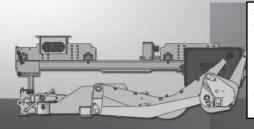
M-18-09 REV B JANUARY 2024 **GPSLR Series**

OPERATION MANUAL GPSLR-35, GPSLR-44 & GPSLR-55 GPSLRT-35, GPSLRT-44 & GPSLRT-55



To find maintenance & parts information for your GPSLR Liftgate, go to www. maxonlift.com. Click the PRODUCTS, SLIDELIFT and GPSLR buttons. Open the Maintenance Manual in the PRODUCT DOCUMENTATION window. For parts, click on the PARTS PORTAL, SLIDELIFT and GPSLR buttons.

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KEEP THIS MANUAL IN CAB OF VEHICLE

Register your liftgate on line at www.maxonlift.com/htm/services/reg.htm. For a free copy of other manuals that pertain to these liftgate models, please visit our website at www.maxonlift.com or call Customer Service at (800) 227-4116.

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SUMMARY OF CHANGES: M-18-09, REVISION B

PAGE	DESCRIPTION OF CHANGE	
COVER	Updated cover image, REV. and date of release.	
	Illustrations changed to new design.	
8	Removed controller reference in operation check for safety hook.	
12	Parts decal with QR code was updated for GPSLR liftgate. Added part number for UP and DOWN decals.	
23	Updated fold flipover procedure with platform 6 inches above ground level.	

 Incorrect operation of this Liftgate can result in serious personal injury. Comply with WARNINGS and Liftgate operating instructions in this manual. Do not allow untrained persons or children to operate the Liftgate. If you need to replace an Operation Manual, additional copies are available from:

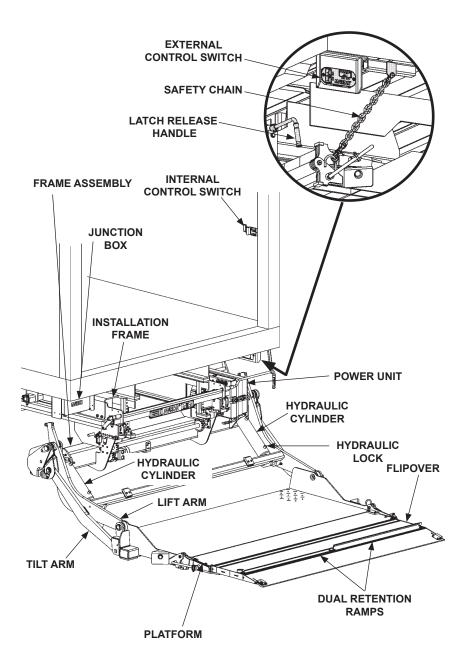
MAXON Lift Corp. 11921 Slauson Ave Santa Fe Springs, CA 90670 (800) 227-4116

NOTE: For latest version manuals (and replacements), download manuals from Maxon's website at **www.maxonlift.com**.

- 2. Do not exceed rated load capacity of the Liftgate, which is **3500 lb.** for the **GPSLR-35 & GPSLRT-35, 4400 lb.** for the **GPSLR-44 & GPSLRT-44,** and **5500 lb.** for the **GPSLR-55 & GPSLRT-55**.
- 3. Do not allow any part of your body to be placed under, within, or around any portion of the moving Liftgate or its mechanisms, or in a position that would trap them between the platform and the floor of truck body (or between platform and the ground) when Liftgate is operating.
- 4. Consider the safety and location of bystanders and location of nearby objects when operating the Liftgate. Stand to one side of platform while operating the Liftgate. Be certain that the area the Liftgate will move through during operation is clear of all obstacles.
- 5. Comply with all attached instruction decals and warning decals.
- 6. Keep decals clean and legible. If decals are illegible or missing, have them replaced. **Get free replacement decals from Maxon.**
- 7. Never drive a forklift on the Liftgate platform.
- 8. Do not move vehicle unless Liftgate is correctly stowed.
- 9. Correctly stow platform when not in use. Extended platforms could create a hazard for people and vehicles passing by.
- 10. A correctly installed Liftgate will operate smoothly and reasonably quiet. The only noticeable noise, during Liftgate operation, is from the power unit while the platform is raised. Listen for scraping, grating and binding noises and have the problem corrected before continuing to operate the Liftgate.
- 11. Above all, **USE GOOD COMMON SENSE** when operating the Liftgate.
- 12. Never use a cell phone while operating the Liftgate.

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LIFTGATE TERMINOLOGY



RECOMMENDED DAILY OPERATION CHECKS

NOTE: Before you check the Liftgate, park vehicle on flat groun	d
and set the parking brake.	

NOTE: If any of the following operation checks reveal a need to service or repair Liftgate, do not operate the Liftgate until a qualified mechanic services or repairs the Liftgate.

Before operating the Liftgate, the operator should do the following:

- □ Make sure battery is fully charged and battery terminal connections are clean and tight.
- □ Make sure cab cutoff switch is **ON**, if equipped.
- □ Visually check that pump cover is latched closed securely and undamaged. Look for hydraulic fluid leaking from the pump box.

Usually check that control switch is in place and undamaged.

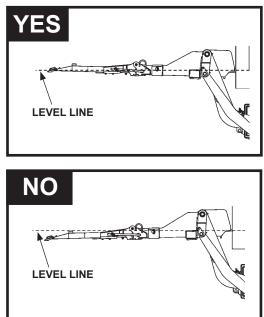
Usually check that hydraulic locks are in place and undamaged.

- □ Visually check that all decals are in place (see **DECAL** pages). Also make sure decals are clean, legible, and undamaged.
- Check that safety chain and snap hook are in place.

Use the operation instructions in this manual to lower the Liftgate to the ground and open the platform and flipover (if equipped).

- Check slider assembly, frame assembly, lift arms, and tilt arms for cracks and bends. Also, make sure all bolts, nuts and pins are in place and undamaged.
- □ Make sure slider assembly, frame assembly, lift arms, and tilt arms are clean (no oil, debris, or corrosion).
- □ Check the hydraulic cylinders for leaking seals and hose connections. Follow the hydraulic hoses (or return lines for gravity down Liftgates) from the cylinders to pump box. Make sure all hoses are connected at both ends and there are no cracks, chafing, and fluid leaks.

With the platform unfolded and raised to bed level, check if the platform is level (YES illustration). If the platform looks like the YES illustration, you can operate Liftgate. If the platform is below level line and platform looks like the NO illustration, do not operate the Liftgate. (See NOTE at beginning of the DAILY OPERATION CHECKS.)



- □ Check the platform and flipover for cracks, holes, and bends on the load-carrying surface and side plates. Also, make sure torsion bars, coil springs, and fasteners are in place and undamaged.
- □ Make sure platform and flipover load-carrying surfaces are clean (no oil, debris, or corrosion).

Use the operation instructions in this manual to operate the Liftgate through one cycle without a load on the platform. Raise the platform to vehicle bed height. Next, lower the platform to ground level.

□ When the Liftgate is moving, listen for unusual noises and look for a "jerking" motion or uneven movement on either side of the platform.

If service or repairs are not required (or if completed), stow the Liftgate.

DECALS

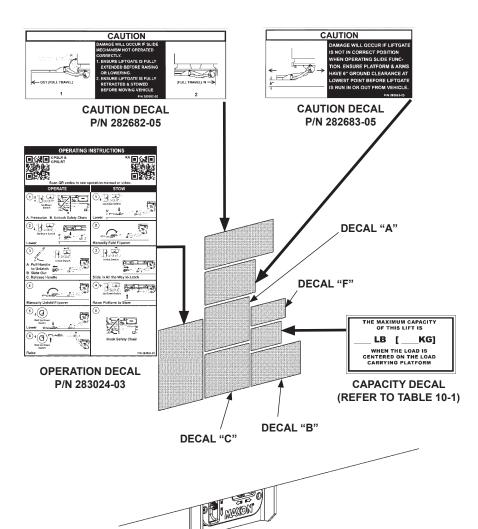
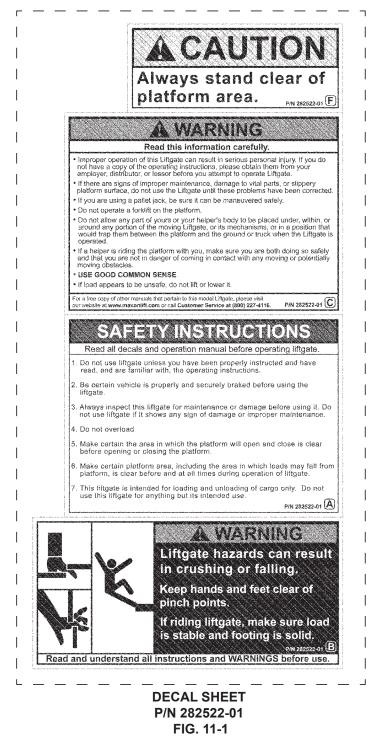


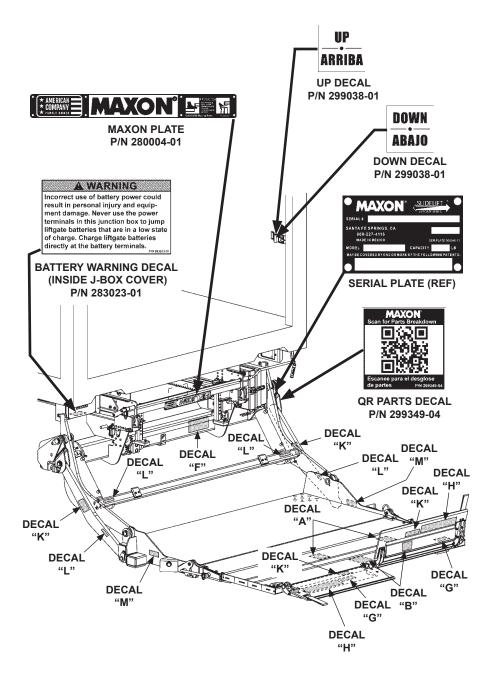
FIG. 10-1

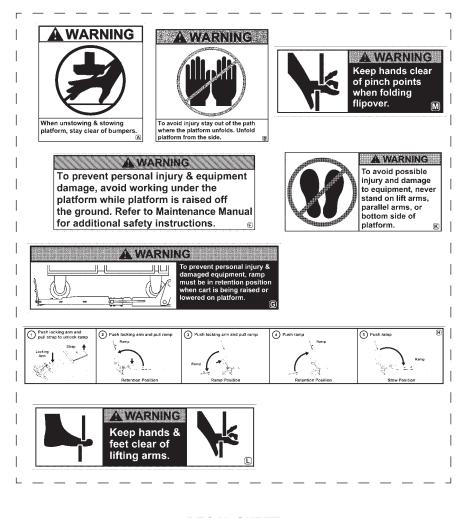
MODEL	ORDER P/N	DECAL "C"
GPSLR/GPSLRT-35	220388-04	3500 LBS. (1600 KG)
GPSLR/GPSLRT-44	253155	4400 LBS. (2000 KG)
GPSLR/GPSLRT-55	253161	5500 LBS. (2500 KG)

CAPACITY DECAL PART NUMBERS TABLE 10-1



DECALS - Continued

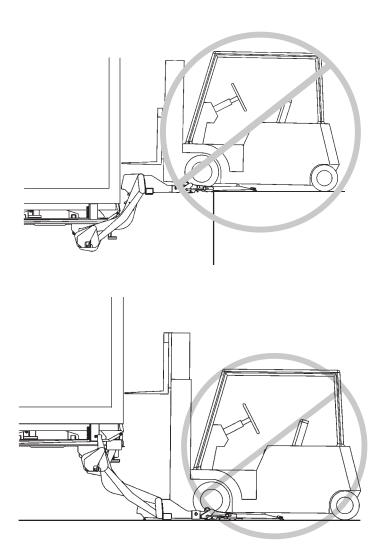




DECAL SHEET P/N 267432-03 FIG. 13-1

FORKLIFT ADVISORY



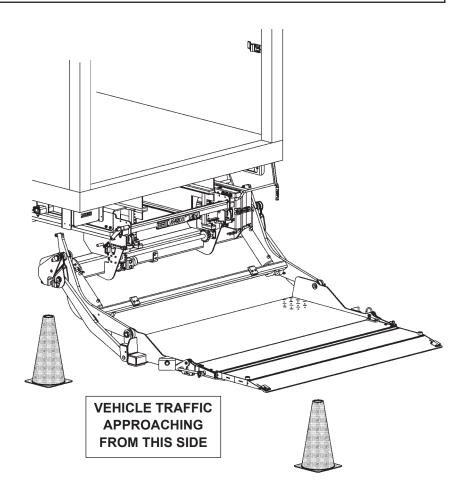




ROADSIDE OPERATION ADVISORY

Operating the Liftgate by the side of a busy road with vehicle traffic increases the chance of personal injury and damage to Liftgate, cargo & vehicle. Making the loading area more visible to passing traffic can help reduce the chance of injury and damage.

NOTE: MAXON recommends placing at least 2 traffic cones on the traffic side of the platform loading area as illustrated below. Remove cones after platform is stowed and before moving the vehicle.



TRAFFIC CONES POSITIONED BY PLATFORM LOADING AREA FIG. 15-1

OPERATION

Ensure Liftgate is unchained before you deploy Liftgate for operation. Possible injury and equipment damage could result.

1. Tap **UP** toggle switch (**FIG. 16-1**) to take pressure off the chain.

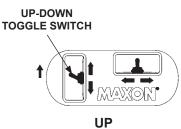
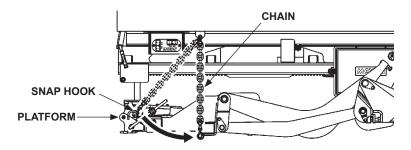


FIG. 16-1

 Unchain Liftgate by unhooking snap hook from the platform (FIG. 16-2).



UNCHAINING LIFTGATE FIG. 16-2

CAUTION

To prevent damage to Liftgate & vehicle, Liftgate will not travel in or out from vehicle unless platform is at a certain height. To enable in and out travel, ensure platform is approximately 6" above the ground at its lowest point.

NOTE: If necessary, release toggle switch to stop platform from moving.

3. Hold the up-down toggle switch in the **DOWN** position (**FIG. 17-1A**) until platform is approximately 6" above the ground (**FIG. 17-1**).



DOWN FIG. 17-1A

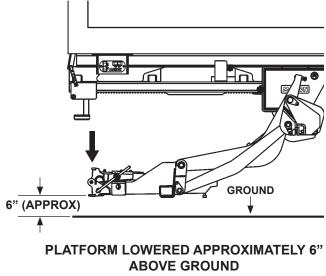
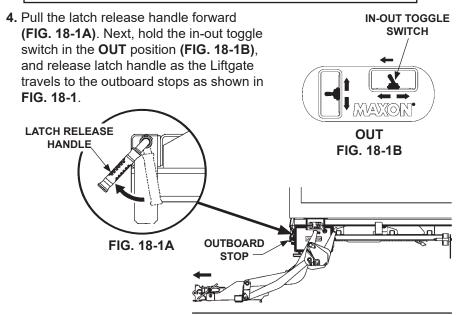


FIG. 17-1

OPERATION - Continued

NOTE: Platform must be released from latch before Liftgate can slide out.



LIFTGATE TRAVELS TO OUTBOARD STOPS FIG. 18-1

A WARNING

Never operate control switch while unfolding the platform.

5. Unfold the flipover (if equipped) (FIG. 18-2).

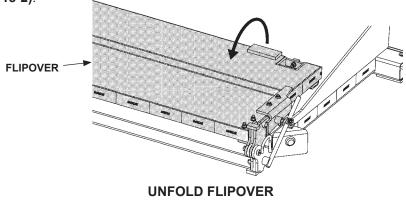
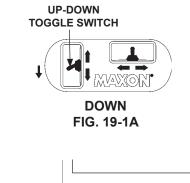


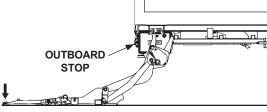
FIG. 18-2

CAUTION

To prevent damage to Liftgate & vehicle, platform should not be raised to bed height unless Liftgate is in position at the outboard stops. To enable full raise and lower operation, ensure Liftgate is at the outboard stops.

 Hold the up-down toggle switch in the DOWN position (FIG. 19-1A) to lower platform to ground level (FIG. 19-1).





PLATFORM LOWERED TO GROUND FIG. 19-1

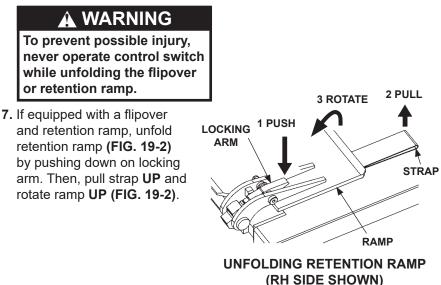
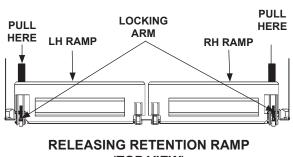


FIG. 19-2

OPERATION - Continued

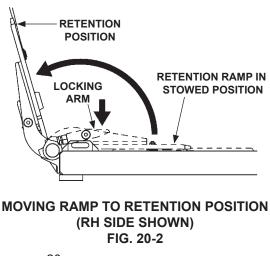
A ramp in retention position can trip you when stepping over it. To prevent possible injury, get on the platform before putting the ramp in retention position.

- **NOTE:** To unhook retention ramps, stand at side of the flipover of the ramp that is to be unhooked. After the retention ramps are unhooked, the recommended place for handling the retention ramps is at the center of the free edges (**FIG. 20-1**).
- 8. To release RH ramp from the catch, push down on locking arm while lifting up on the strap. Then, pull ramp up to disengage from the catch. Repeat for LH ramp, if equipped (FIG. 20-1).



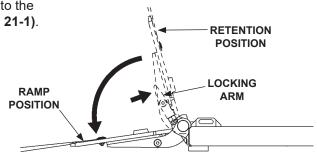
(TOP VIEW) FIG. 20-1

 Once the retention ramp is disengaged from the locking arm, pull the retention ramp to the retention position (FIG. 20-2). Repeat for LH ramp, if equipped.



To prevent injuries, stay clear of the retention ramp path as it moves to ramp position. Go to either side of the ramp and stay out of the way.

10. Push the locking arm and pull retention ramp to the ramp position (**FIG. 21-1**).



MOVING TO RAMP POSITION (RH SIDE SHOWN) FIG. 21-1

OPERATION - Continued

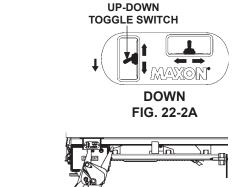
To prevent damage to the retention ramp, before raising or lowering platform, retention ramp should be in the retention or stowed position.

NOTE: If necessary, release the toggle switch to stop the platform from moving.

11. To raise platform to bed level (FIG. 22-1), hold the up-down toggle switch in the UP position (FIG. 22-1A). UP FIG. 22-1A

> PLATFORM RAISED TO BED LEVEL FIG. 22-1

 To lower platform to ground level (FIG. 22-2), hold the up-down toggle switch in the DOWN position (FIG. 22-2A).





A WARNING

Never move the vehicle unless the Liftgate is properly stowed.

Never operate control switch while folding the flipover.

13. Hold the external up-down **UP-DOWN** toggle switch in the **UP** position **TOGGLE SWITCH** (FIG. 23-1A) until the lowest point of platform and arms are approximately 6" above the ground (FIG. 23-1). UP FIG. 23-1A 6" (APPROX) GROUND LOWEST POINT 6" ABOVE GROUND FIG. 23-1 **14.** Ensure retention ramps (if equipped) are closed. Then, fold the flipover (if equipped) (FIG. 23-2). FLIPOVER

> FOLDING FLIPOVER FIG. 23-2

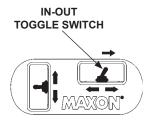
OPERATION - Continued

CAUTION

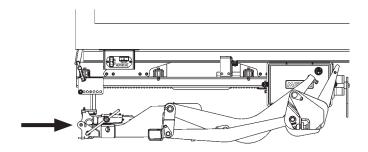
Damage will occur if Liftgate is not in correct position when operating the slide function. Ensure platform & arms have approximately 6" of ground clearance, at lowest point, before Liftgate is run in under vehicle.

NOTE: If necessary, release the toggle switch to stop the platform from moving.

 Stow the platform by holding the external in-out toggle switch in the IN position (FIG. 24-1A). Slide the platform in to stow as shown in FIG. 24-1.



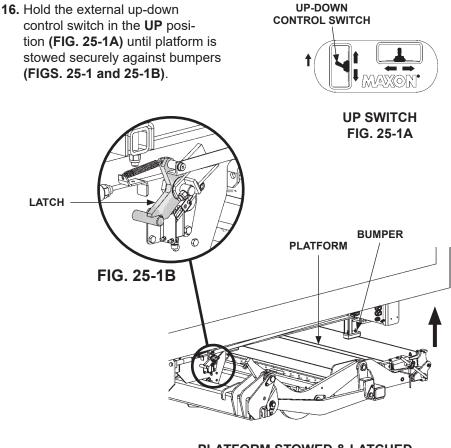
IN SWITCH FIG. 24-1A



SLIDING PLATFORM IN TO STOW FIG. 24-1

CAUTION

Damage will occur if slide mechanism is not operated correctly. Liftgate must be fully retracted, latched and stowed before moving vehicle.

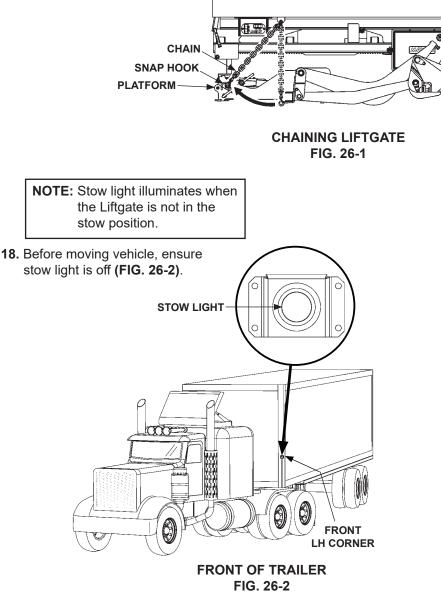


PLATFORM STOWED & LATCHED FIG. 25-1

OPERATION - Continued

Ensure Liftgate is stowed and chained before you move vehicle. Possible injury and equipment damage could result.

17. Hook chain to platform (FIG. 26-1).



USING RETENTION RAMP (IF EQUIPPED)

🛦 WARNING

To prevent personal injury & damaged equipment, ramp must be in retention position when cart is being raised or lowered on platform.

To prevent injuries caused by tripping and falling, make sure retention ramps are in the ramp position before walking on and off outboard end of platform.

NOTE: Some Liftgates are equipped with a single retention ramp or dual retention ramps. A retention ramp, like a cart stop, prevents loaded carts from rolling off outboard end of platform. Unlike a cart stop, a retention ramp lets you use the entire load surface of the platform. The following procedure shows how to operate a retention ramp.

NOTE: To unhook the retention ramp, stand at the RH side of flipover. After the retention ramp is unhooked, the recommended place for handling the retention ramp is at the center of the free edge (**FIG. 27-1**).

 If equipped with a flipover and retention ramp, unfold retention ramp (FIG. 27-1) by pushing down on locking arm. Then, pull strap UP and rotate ramp UP (FIG. 27-1).

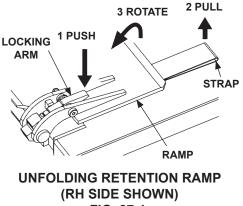


FIG. 27-1

USING RETENTION RAMP (IF EQUIPPED) - Cont'd.

To prevent injuries, stay clear of the retention ramp path as it is moved to ramp position. Go to either side of the ramp and stay out of the way.

2. Continue to pull retention ramp past the retention position to ramp position (**FIG. 28-1**).

RAMP POSITION

MOVING TO RAMP POSITION (RH VIEW OF FLIPOVER) FIG. 28-1

A WARNING

A load should never extend past the edges of the platform. Do not place unstable loads on platform and do not allow load to exceed the lifting capacity of the Liftgate. If standing on platform, do not allow your feet to extend beyond the inboard edge of the platform.

S. Load the platform at ground level as follows. Make sure retention ramps are in the ramp position (FIG. 28-2). Next, move carts on the platform as shown in FIG. 28-2.
RETENTION RAMPS
LOADING PLATFORM AT GROUND LEVEL (RAMP POSITION). FIG. 28-2.

4. When carts are on the platform, place the retention ramps in the retention position (FIG. 29-1). Then, stand in the footprint area shown in FIG. 29-1. RETENTION POSITION RETENTION RAMPS

LOADED PLATFORM FIG. 29-1

USING RETENTION RAMP (IF EQUIPPED) - Cont'd.

NOTE: If necessary, release the control switch to stop the platform from moving.

 Raise the platform to bed level as follows. Hold the internal control switch in the UP position (FIG. 30-1A) until the platform reaches bed level (FIG. 30-1).

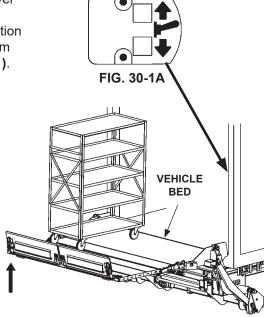
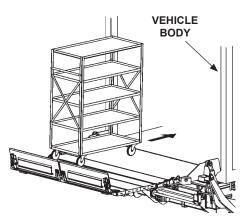


FIG. 30-1

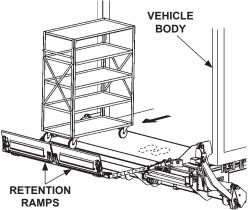
 Move carts from the platform to inside the vehicle body (FIG. 30-2).



PLATFORM RAISED TO BED LEVEL FIG. 30-2

Pulling the load from vehicle to platform can result in a fall from platform and serious injury. When unloading vehicle, always push the load out on the platform.

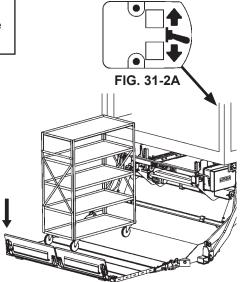
7. Load the platform at bed level as follows. Make sure retention ramps are in the retention position (FIG. 31-1). Then, push carts out of the vehicle body to correct position on the platform. If standing on platform with the carts, stand in the footprint area shown and comply with WARNING.



LOADING PLATFORM AT BED LEVEL (RAMP IN RETENTION POSITION) FIG. 31-1

NOTE: If necessary, release the control switch to stop the platform from moving.

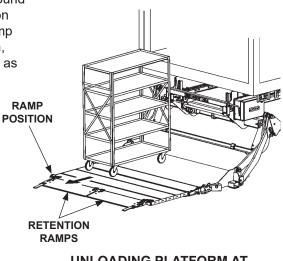
 Lower the platform to ground level as follows. Hold the internal control switch in the DOWN position (FIG. 31-2A) until platform is sitting on the ground (FIG. 31-2).



LOWERING PLATFORM TO GROUND FIG. 31-2

USING RETENTION RAMP (IF EQUIPPED) - Cont'd.

9. Unload the platform at ground level as follows. Reposition retention ramps to the ramp position (FIG. 32-1). Then, move cart off the platform as shown in FIG. 32-1.

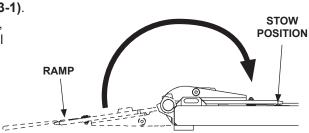


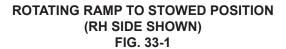
UNLOADING PLATFORM AT GROUND LEVEL (RAMP POSITION) FIG. 32-1

A WARNING

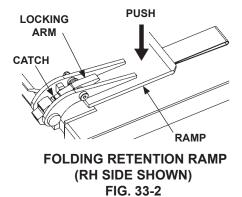
Never operate control switch while folding the flipover or retention ramp.

 To stow, rotate retention ramp to stow position as shown in (FIG. 33-1). Repeat for LH ramp, if equipped with dual retention ramps.





 Push the retention ramp down into the catch (FIG. 33-2). Make sure locking arm is fully locked into catch (FIG. 33-2). Repeat for LH ramp, if equipped with dual retention ramps.



USING STANDARD CART STOPS (IF EQUIPPED)

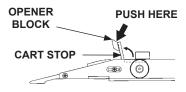
To prevent injuries caused by tripping and falling, make sure cart stops are closed before walking on and off outboard end of platform.

NOTE: Some Liftgates are equipped with single or dual cart stops. Cart stops prevent loaded carts from rolling off outboard end of platform. Single cart stops are 1 section, about the same as overall width of platform, and operate with one set of controls. Dual cart stops are 2 identical sections, with a combined width about the same as overall width of platform, and each is independently operated with separate controls. The following procedure shows how to operate dual cart stops; however, a single cart stop operates the same way.

NOTE: Load should be as close as possible to the inboard edge of the platform with heaviest part toward the vehicle body.

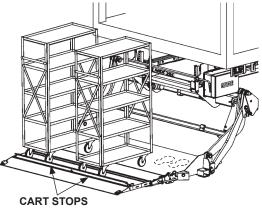
- 1. Load a platform with cart stops **INBOARD** at ground level as follows. EDGE Make sure cart stops are closed when loading the platform (FIGS. 34-1 and 34-2). Then, move load on the platform as shown in FIG. 34-1. CART STOPS LOADING PLATFORM AT GROUND LEVEL (CART STOPS CLOSED) FIG. 34-1 2. To close cart stops, push on OPENER the opener block as shown BLOCK **PUSH HERE** in FIG. 34-2. CART STOP \bigcirc
 - CLOSING CART STOPS (RH VIEW OF FLIPOVER) FIG. 34-2

3. To open cart stops, push on the opener block as shown in **FIG. 35-1**.



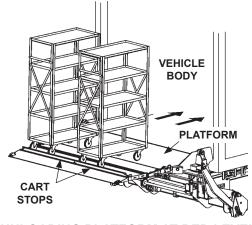
OPENING CART STOPS (RH VIEW OF FLIP OVER) FIG. 35-1

4. Open cart stops (FIGS. 35-1 and 35-2). Next, position cart and stand in the footprint area as shown in FIG. 35-2.



CART STOPS OPEN FIG. 35-2

 Raise the platform to bed level (FIG. 35-3). Move the load off the platform into the vehicle body (FIG. 35-3).



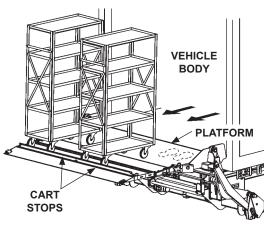
UNLOADING PLATFORM AT BED LEVEL FIG. 35-3

USING STANDARD CART STOPS (IF EQUIPPED) - Continued

🚹 WARNING

Pulling the load from vehicle to platform can result in a fall from platform and serious injury. When unloading vehicle, always push the load out on the platform.

6. When loading the platform at bed level, make sure cart stops are open (FIG. 36-1). Push load out of the vehicle to correct position on the platform. Place all loads as close as possible to the inboard edge of the platform with heaviest part toward the vehicle body as shown in FIG. 36-1. If standing on platform with the load, stand in the footprint area shown and comply with the WARNING.

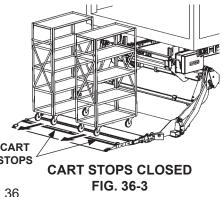


LOADING PLATFORM AT BED LEVEL (CART STOP OPEN) FIG. 36-1



CLOSING CART STOPS (RH VIEW OF FLIPOVER) FIG. 36-2

7. Lower platform to ground level (FIG. 36-3). Unload the platform with cart stops at ground level as follows. Make sure cart stops are closed when unloading the platform (FIG. 36-2). Move cart enough to close cart stop. Then, move load off the platform as shown in FIG. 36-3.



USING BACK CART STOPS (IF EQUIPPED)

To prevent injuries caused by tripping and falling, make sure cart stops are latched closed when not in use.

NOTE: Back cart stop(s) prevent loaded carts from rolling off the platform. The following procedure shows how to operate back cart stop(s).

1. Raise platform to bed level (FIG. 37-1). With the platform at bed level and retention ramp(s) in ramp position, stand in the footprint area (FIG. 37-1). Push the front wheels of the cart over the raised portion of cart stop(s) (FIG. 37-2). Push cart(s) out of the vehicle until rear wheels are positioned against the cart stop(s) as shown in FIG. 37-1. If standing on platform with the load, stand in the footprint area shown and comply with the WARNING on page 36.

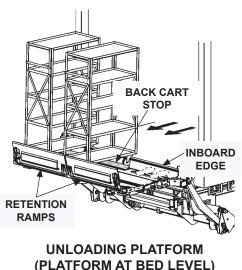
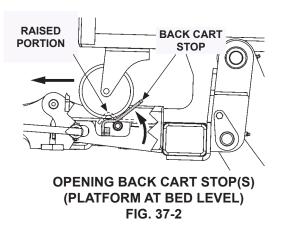
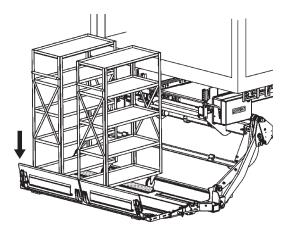


FIG. 37-1



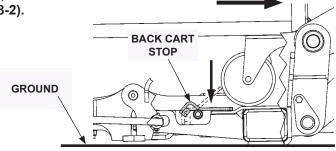
USING BACK CART STOPS (IF EQUIPPED) - Continued

2. Lower platform to ground level (FIG. 38-1).

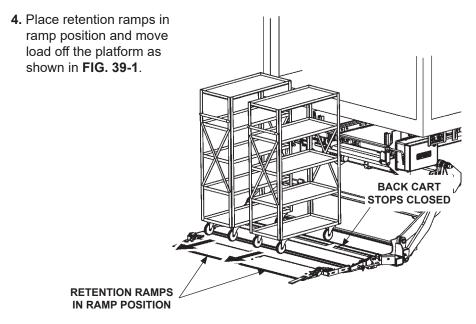


LOWERING PLATFORM TO GROUND LEVEL FIG. 38-1

3. Push the cart towards vehicle body. When cart is clear of back cart stop(s), step on back cart stop(s) and push cart stop(s) down into closed position (**FIG. 38-2**).



CLOSING BACK CART STOP(S) (PLATFORM AT GROUND LEVEL) FIG. 38-2



UNLOADING PLATFORM FIG. 39-1