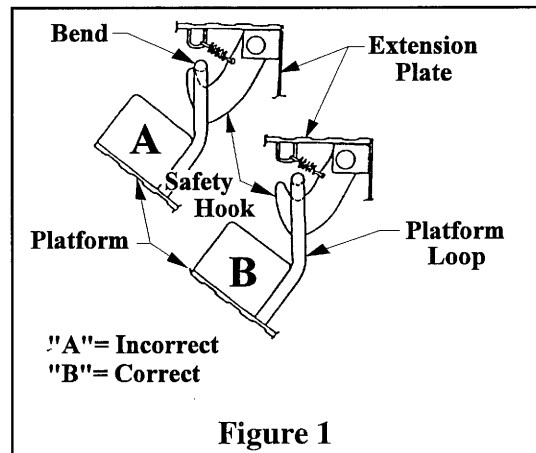


INSTALLATION OF OPTIONAL HOOK LOOP REINFORCEMENT KIT

The following describes the procedure for installing the **Safety Hook Loop** reinforcement gussets on the **MAXON 72-25B** and **72-30B Tuk-A-Way Liftgates**. Under normal circumstances, these reinforcements are not necessary. However, in some applications where the platform is lowered over obstructions such as parking lot berms, the non-reinforced loop may be bent out of adjustment. This could cause the hook not to engage the loop properly. The reinforcement gussets are designed to reduce the possibility of this occurring.

STEP 1

With platform in the "tucked" position, inspect the location of the Loop in relationship to the Safety Hook. The Hook should seat as shown in **Figure 1**. To insure the adjustment is correct, activate the lowering switch. The liftgate platform should be held in place by the Safety Hook. If this does not happen, adjust the Loop as needed.



STEP 2

Lower platform in the "tucked" position to a comfortable work height. Position and weld the Gussets in place, one under each side of the Loop as shown in **Figure 2**.

Operate the liftgate again to insure that it functions properly, as described in Step 1.

STEP 3

Touch-up with paint.

