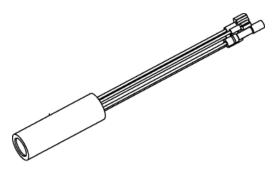
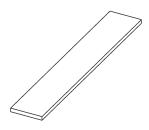
INSTRUCTION, TIME LOCKOUT KIT FOR DMD LIFTGATES

KIT P/N 286688-01



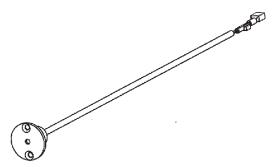
SECURITY MODULE P/N 286686-01 QTY. 1



DOUBLE-SIDED TAPE, 1/2" WIDE X 3" LG. P/N 908102-10 QTY. 1



PLASTIC TIE P/N 205780 QTY. 5



LED CABLE ASSEMBLY (WITH 5 MM LED & 50" LG. CABLE) P/N 281882-02 QTY. 1



SELF-TAPPING SCREW, FLAT HEAD, #10-16 X 3/4" LG. P/N 900717-04 QTY. 2

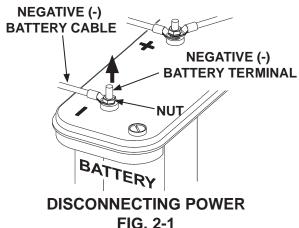
A WARNING

Remove all rings, watches and jewelry before doing any electrical work.

A WARNING

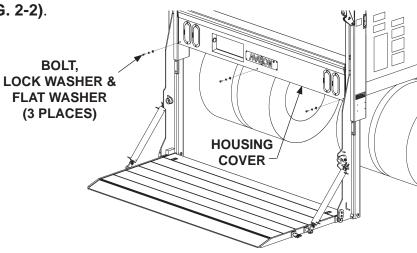
To prevent accidental personal injury and equipment damage, make sure power is disconnected from Liftgate while installing parts.

 Unfold and lower platform to the ground (FIG. 2-2). Refer to DMD OPERATING INSTRUCTIONS decal on vehicle and DMD Operation Manual.



2. Disconnect power from Liftgate by disconnecting negative (-) battery cable from negative (-) battery terminal (FIG. 2-1).

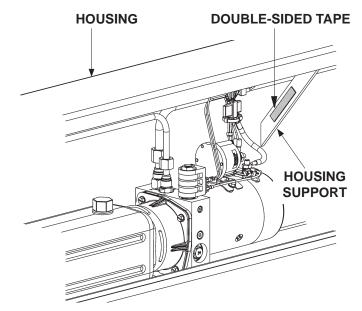
3. Unbolt housing cover and remove from Liftgate for access (FIG. 2-2).



UNBOLTING COVER FOR REMOVAL (PLATFORM UNFOLDED ON THE GROUND) FIG. 2-2

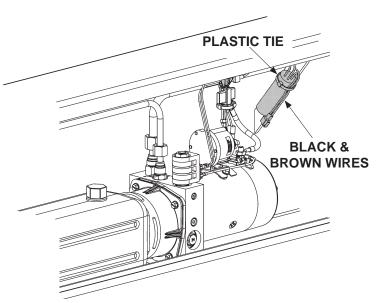
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4. Position double-sided tape on the housing support. Make sure the surface is clean before applying the tape **(FIG. 3-1).**



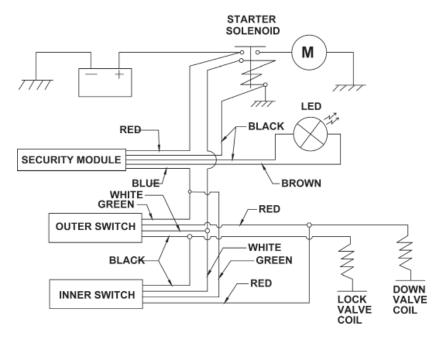
FASTENING DOUBLE-SIDED TAPE TO PUMP BOX FIG. 3-1

5. Use a plastic tie (Kit item) to fasten the BLACK and BROWN wires and security module to the pump box (FIG. 3-2).



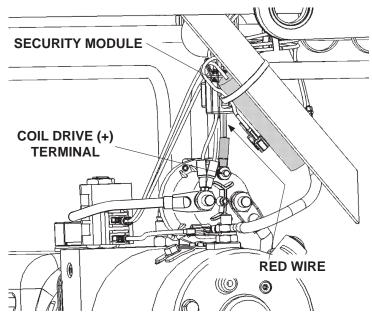
FASTENING SECURITY MODULE & WIRING TO PUMP BOX FIG. 3-2

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DMD ELECTRICAL SCHEMATIC WITH SECURITY MODULE FIG. 4-1

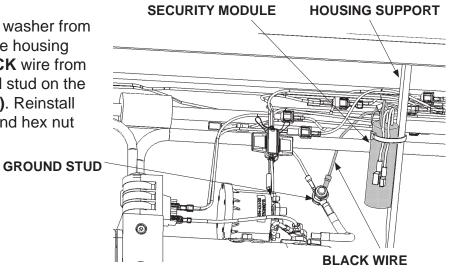
6. Remove hex nut and lock washer from coil drive (+) terminal on starter solenoid (FIG. 4-2). Then, connect RED wire from security module to coil drive (+) terminal (FIG. 4-2). Reinstall and tighten lock washer and hex nut on the coil drive (+) terminal.



CONNECTING RED WIRE TO STARTER SOLENOID FIG. 4-2

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7. Remove hex nut and lock washer from ground stud on the Liftgate housing (FIG. 5-1). Connect BLACK wire from security module to ground stud on the Liftgate housing (FIG. 5-1). Reinstall and tighten lock washer and hex nut on the ground stud.

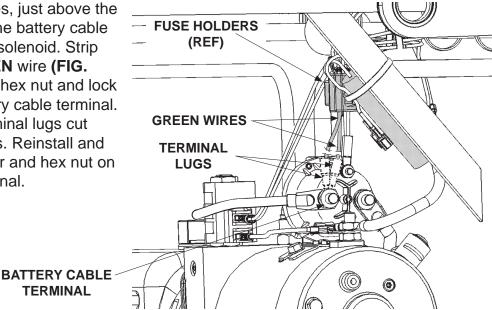


CONNECTING BLACK WIRE TO GROUND STUD FIG. 5-1

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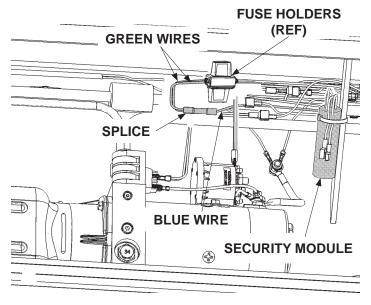
8. Cut 2 GREEN wires, just above the terminal lugs, on the battery cable terminal of starter solenoid. Strip end of each GREEN wire (FIG. 6-1). Next remove hex nut and lock washer from battery cable terminal. Then, remove terminal lugs cut from **GREEN** wires. Reinstall and tighten lock washer and hex nut on battery cable terminal.

TERMINAL



CUTTING GREEN WIRES ON FUSE HOLDERS FIG. 6-1

9. Strip end of each **GREEN** wire. Then, splice **BLUE** wire from security module to the cut ends of the 2 GREEN wires on the fuseholders (FIG. 6-2).



CONNECTING GREEN WIRES WITH BLUE WIRE FIG. 6-2

ACAUTION

Never route an energized wire. Make sure the battery is disconnected. Route electrical wire clear of contact with moving parts and sharp edges. When drilling into column, be careful not to hit hydraulic hoses or electrical cables inside the column.

ACAUTION

To prevent damage to decals, do not drill holes through decals or cover any part of the decals with the LED. Position the LED near control switch, but not covering decals.

Measure, mark, and drill holes for LED light and screws (Kit items) in RH column of Liftgate (FIGS. 7-1A and 7-1B). Use 27/32" drill bit for large hole (LED) and #25 drill bit for screw holes.

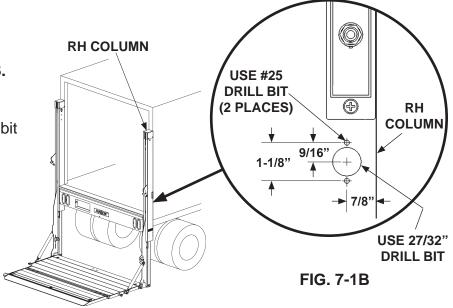
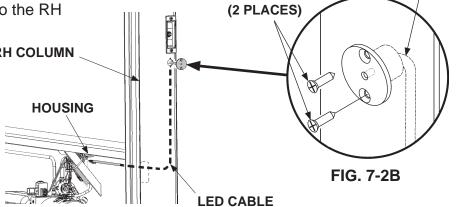


FIG. 7-1A

11. Use wire fish to pull LED cable through RH column to the housing (FIGS. 7-2A and 7-2B). Bolt the LED to the RH column (FIG. 7-2B).

RH COLUMN



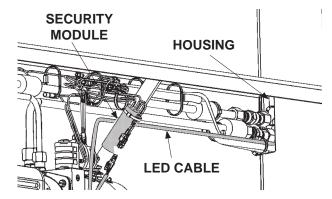
SCREWS

LED CABLE

FIG. 7-2A

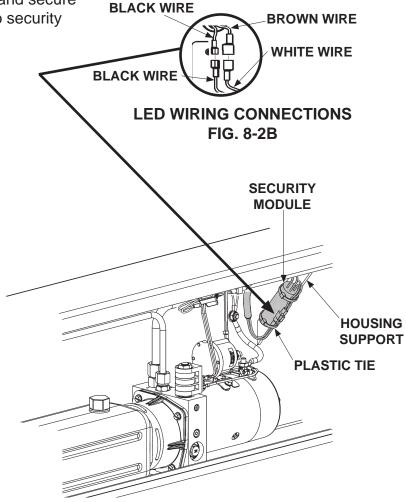
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12. Route LED cable through housing on Liftgate and under security module **(FIG. 8-1)**.



13. Connect BLACK wire on LED cable to the BLACK wire on the security module. Then connect WHITE wire on LED cable to BROWN wire on security module (FIGS. 8-2A & 8-2B). Use plastic tie to fasten bottom of security module to housing support, and secure BLACK and WHITE wires to security module (FIG. 8-2A).

ROUTING LED CABLE THROUGH HOUSING FIG. 8-1

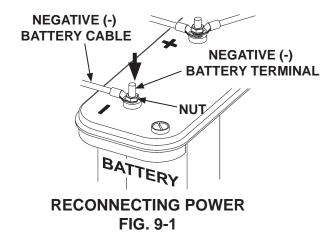


CONNECTING LED CABLE TO SECURITY MODULE FIG. 8-2A

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NOTE: Security module changes the way Liftgate is initialized for operation. Refer to procedure on next page for OPERATING LIFTGATE WITH SECURITY MODULE.

14. Remove nut from negative (-) battery terminal. Reconnect the negative (-) battery cable to negative (-) battery terminal (**FIG. 9-1**). Reinstall and tighten nut.

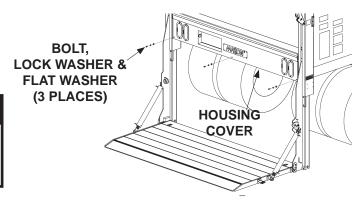


15. Raise and lower platform to ensure Liftgate operates correctly. Refer to instructions for OPERATING LIFTGATE WITH SECURITY MODULE, on the next page, and in DMD Operation Manual.

A CAUTION

Main housing cover must be correctly secured to prevent it from becoming a hazard.

16. Bolt on the main housing cover as shown in **FIG. 9-2**. Torque the 5/16"-18 cover bolts from **10 to 14 lb-ft**.



BOLTING COVER ON HOUSING FIG. 9-2

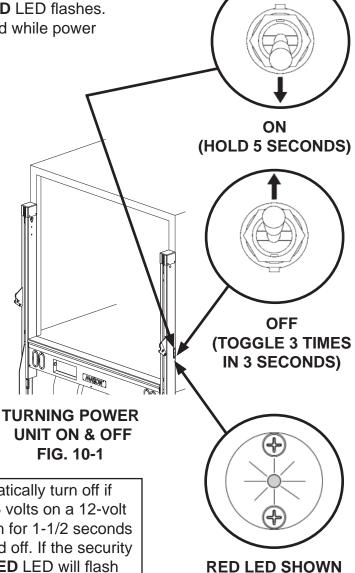
OPERATING LIFTGATE WITH SECURITY MODULE

A WARNING

While activating the control switch, stay clear of the platform and moving parts on the Liftgate. Platform may suddenly move up or down when the power unit is turned on.

NOTE: If the Liftgate is not operated in any way for over 2 minutes, security module will automatically turn off the power unit. Operator may also turn off the power unit with the control switch and prevent unauthorized people from operating the Liftgate.

- To turn on the power unit, hold control switch in the DOWN position for 5 seconds until RED LED flashes. (FIG. 10-1). RED LED stays illuminated while power is on for the Liftgate.
- 2. If you leave the Liftgate unattended, make sure platform is stowed. (See WARNINGS in Operation Manual.) Then turn off the power unit.
- To turn off the power unit and prevent operation by unauthorized people, toggle the switch 3 times to UP position within 3 seconds (FIG. 10-1). The security module will turn off the output and go into sleep mode. The RED LED will turn off.



NOTE: The security module will automatically turn off if battery voltage drops below 5.5 volts on a 12-volt system. The RED LED will flash for 1-1/2 seconds before security module is turned off. If the security module senses high current, RED LED will flash for 3 seconds before security module is turned off.