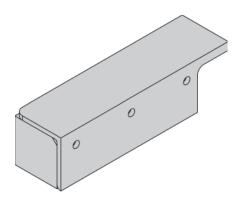
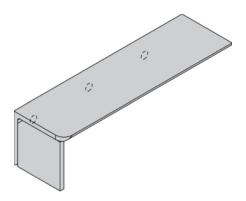


INSTRUCTION, 72-25 & 72-150 EXTENSION INSTALLATION KIT

Kit P/N 282815



LEFT HAND EXTENSION P/N 282814-01 QTY. 1



RIGHT HAND EXTENSION P/N 282814-02 QTY. 1



HEX CAP SCREW 3/8"-16 X 1-1/4" LG, GRADE 8 P/N 900014-5 QTY. 6



HEX NUT, 3/8"-16 P/N 901011-5 QTY. 6

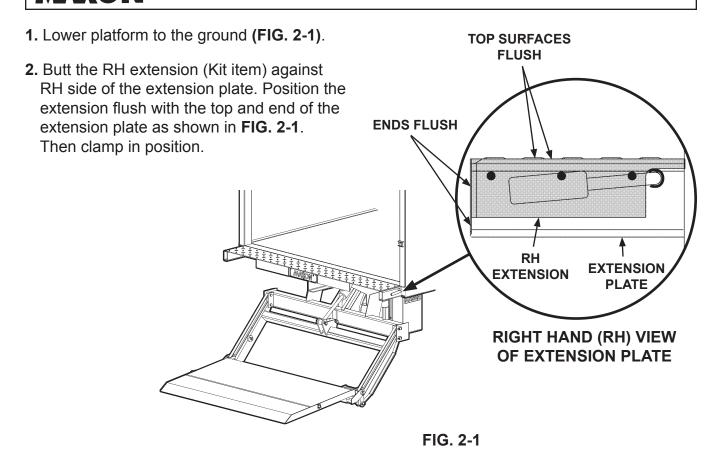


LOCK WASHER, 3/8" P/N 902011-4 QTY. 6

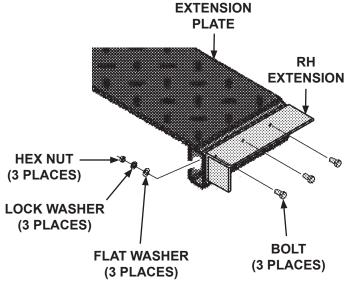


FLAT WASHER, 3/8" P/N 902001-2 QTY. 6

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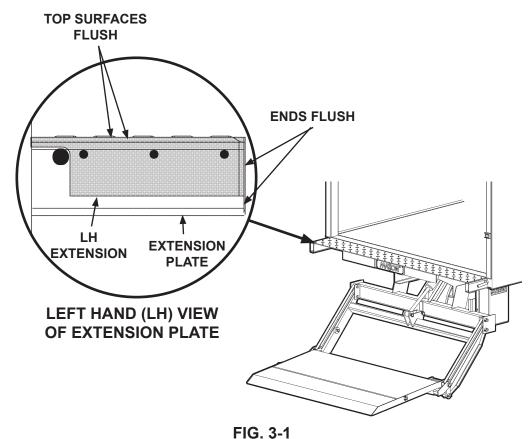
- **3.** Use the extension as a template, and a 13/32" drill bit, to drill three holes through the RH side of the extension plate **(FIG. 2-1)**.
- **4.** Bolt the RH extension to the extension plate as shown in **FIG. 2-2** .



BOLTING ON RH EXTENSION FIG. 2-2

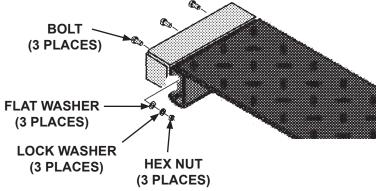
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5. Butt the LH extension (Kit item) against LH side of the extension plate. Position the extension flush with the top and end of the extension plate as shown in **FIG. 3-1**. Then clamp in position.



6. Use the extension as a template, and a 13/32" drill bit, to drill three holes through the LH side of the extension plate (**FIG. 3-1**).

7. Bolt the LH extension to the extension plate as shown in **FIG. 3-2** .



BOLTING ON LH EXTENSION FIG. 3-2