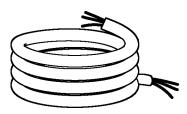
INSTRUCTION, MM-1650 LIGHTS INSTALLATION KIT (91" WIDE) P/N 265835-01 & (85" WIDE) P/N 265835-02



CABLE, 16/3 SJO X 38" LG. P/N 051076-38 QTY. 2



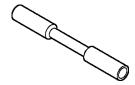
SPLIT LOOM, 1/2" X 40" LG. P/N 040103-40 QTY. 1



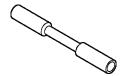
NUT, HEX #10-32 P/N 030344 QTY. 5



SCREW, 10-32 X 3/4" P/N 030447 QTY. 5



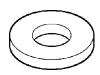
BUTT SPLICE, 10 GAUGE P/N 263348 QTY. 3



BUTT SPLICE, 16 GAUGE P/N 263891 **QTY. 12**



WASHER, LOCK #10 P/N 902011-1 QTY. 5



WASHER, FLAT #10 P/N 902000-6 QTY. 5



TRUCK LIGHT STOP, TAIL & TURN (OVAL) P/N 252532 QTY. 2



TRUCK LIGHT BACK UP (OVAL) P/N 252533 QTY. 2



RIVET, BLIND 3/16" (DOME HEAD) P/N 904005-1 QTY. 5



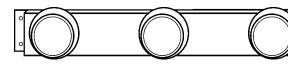
RIGHT ANGLE PLUG P/N 266199-03 QTY. 2



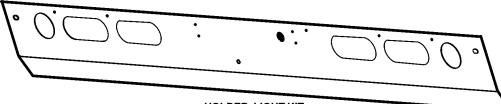
GROMMET (CLOSED BACK) P/N 266199-02 QTY. 2



SEALED LAMP (RED) P/N 266199-01 QTY. 2

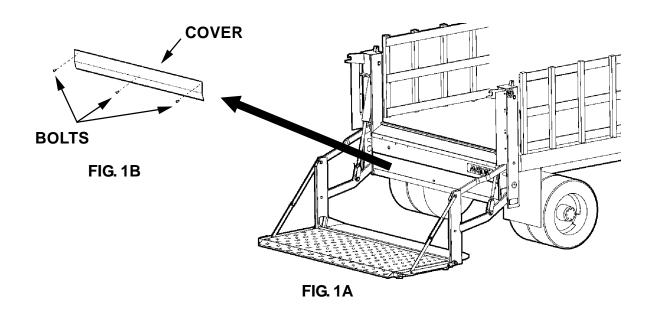


LIGHT BAR (3 LIGHTS) P/N 266200-01 QTY. 1

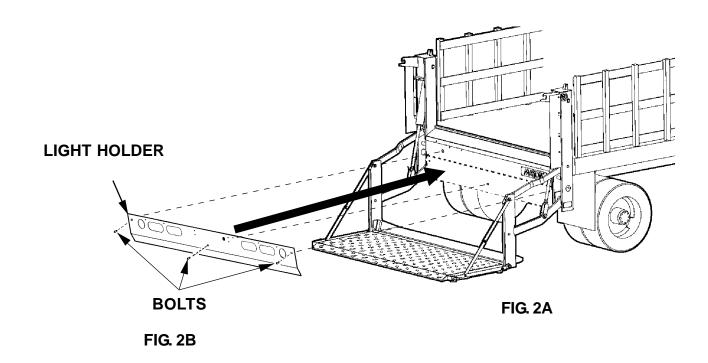


HOLDER, LIGHT KIT 86" WIDE - P/N 266201-01 91" WIDE - P/N 266201-02 QTY. 1

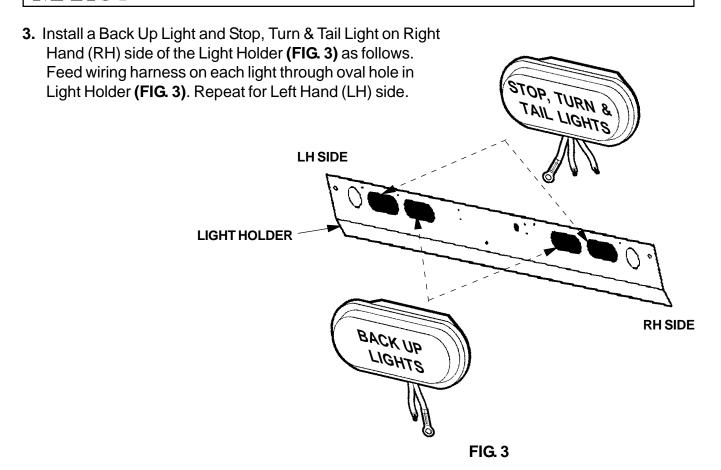
1. Unbolt Cover from Liftgate Main Frame (FIG.1A) by removing 3 bolts (FIG.1B).



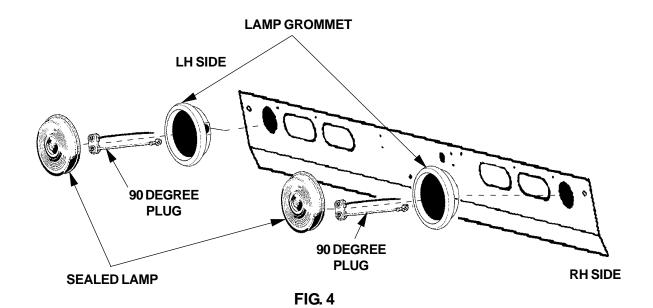
2. Bolt the Light Holder to Liftgate Main Frame (FIG.2A) with 3 bolts as shown in FIG. 2B.



MAXON[®] LIFT CORPORATION Sht. 3 of 5 DSG# M-01-21 Rev. B Date: 08/04/04

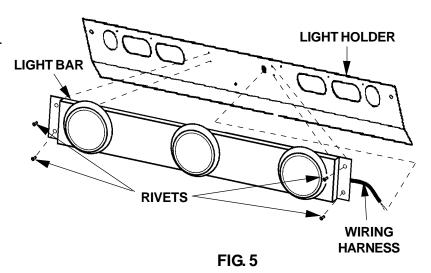


4. Install a Sealed Lamp on the RH side of Light Holder (FIG. 4) as follows. Place a Lamp Grommet in round hole on the Light Holder (FIG. 4). Next, run the 90 Degree Plug wiring through small hole in Lamp Grommet (FIG. 4). Leave enough slack in wiring to connect a Sealed Lamp. Then connect 90 Degree Connector to Sealed Lamp (FIG. 4). Repeat for LH side.

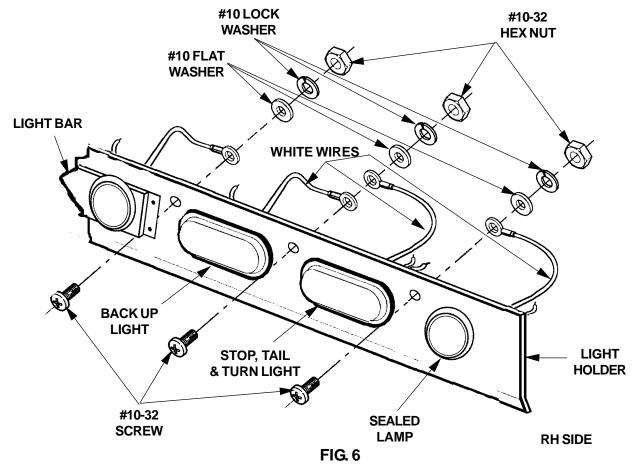


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5. Run the Wiring Harness from Light Bar through Light Holder as shown in FIG. 5. Rivet Light Bar to Light Holder (FIG. 5).



6. Starting at RH side of the Light Holder, get the Tail Light and Back Up Light ground wires (2 White Wires with terminal lugs - **FIG. 6**). Bolt the 2 White Wire terminal lugs to the Light Holder as shown in **FIG. 6**. Bolt the White Wire from the Sealed Lamp to hole in the Light Holder **(FIG. 6)**. Repeat this Step for Tail Light, Back Up Light, and Sealed Lamp on LH side.

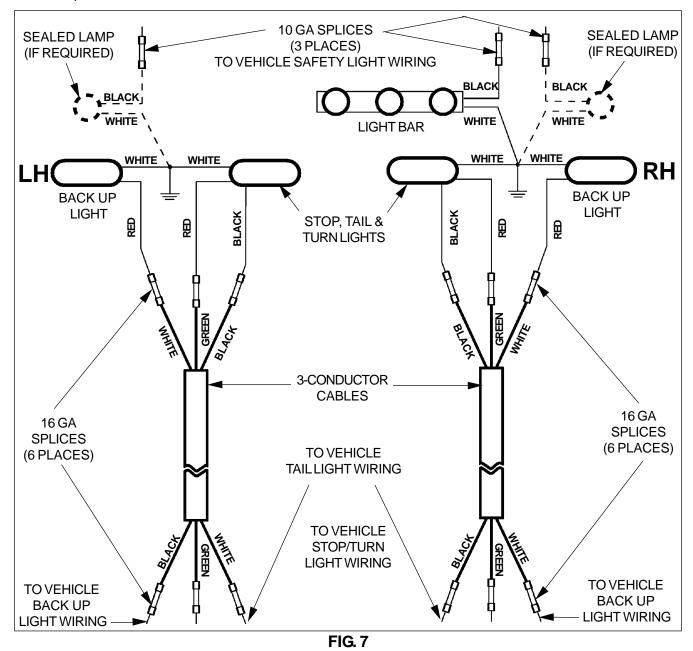


7. Bolt the White Wire from the Light Bar to Light Holder as shown in FIG. 6.

A CAUTION

To prevent damage to vehicle electrical system, ensure (-) battery cable is disconnected from vehicle battery. Refer to vehicle manufacturer's electrical diagrams for correctly connecting the new lights.

8. Disconnect (-) battery cable from vehicle battery. Splice the colored (+) wiring for the Tail Light & Turn Lights, Back Up Lights, Sealed Lamps and Light Bar to original vehicle wiring as shown in **FIG. 7**. If necessary, splice some of the 3 conductor cable between the wiring on the new lights and the wiring for the original vehicle lights (**FIG. 7**). Install split loom over the new wiring as required.



9. When the new lights are connected, reconnect **(-)** battery cable to vehicle battery. Then operate the new lights to ensure they are installed correctly.