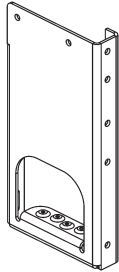


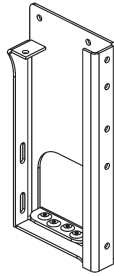
## INSTRUCTION, SINGLE STEP KIT (TE-20)

KIT P/N 285895-01 (PAINTED)

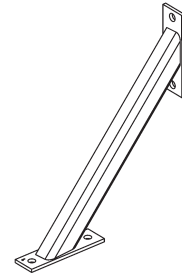
KIT P/N 285895-01G (GALVANIZED)



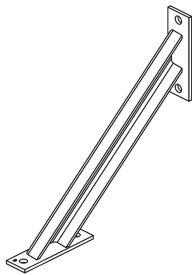
**STEP, LH SINGLE, BOLT-ON**  
P/N 285898-01 (PAINTED)  
P/N 285898-01G (GALV)  
QTY. 1



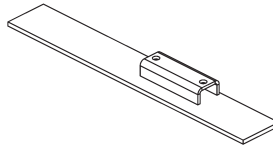
**STEP, RH SINGLE, BOLT-ON**  
P/N 285898-02 (PAINTED)  
P/N 285898-02G (GALV)  
QTY. 1



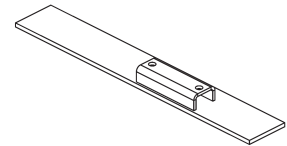
**SUPPORT, LH**  
P/N 285899-01 (PAINTED)  
P/N 285899-01G (GALV)  
QTY. 1



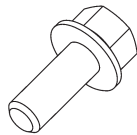
**SUPPORT, RH**  
P/N 285899-02 (PAINTED)  
P/N 285899-02G (GALV)  
QTY. 1



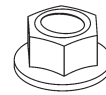
**MOUNTING CHANNEL, LH**  
P/N 285897-01  
QTY. 1



**MOUNTING CHANNEL, RH**  
P/N 285897-02  
QTY. 1

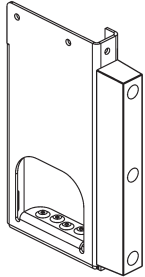


**BOLT, HEX**  
1/2"-13 X 1-1/4" LONG  
P/N 901024-1  
QTY. 16

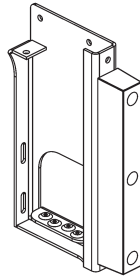


**LOCK NUT, FLANGED**  
1/2"-13  
P/N 901023  
QTY. 16

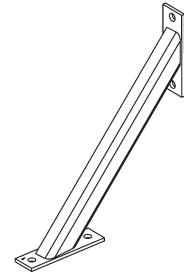
**KIT P/N 285895-02 (PAINTED)  
KIT P/N 285895-02G (GALVANIZED)**



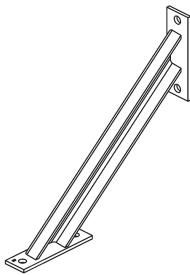
**STEP, LH SINGLE, BOLT-ON**  
P/N 285898-01 (PAINTED)  
P/N 285898-01G (GALV)  
QTY. 1



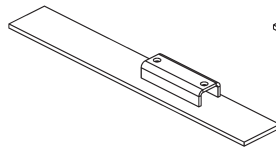
**STEP, RH SINGLE, BOLT-ON**  
P/N 285898-02 (PAINTED)  
P/N 285898-02G (GALV)  
QTY. 1



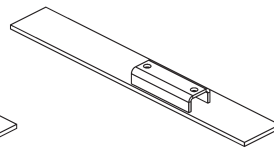
**SUPPORT, LH**  
P/N 285899-01 (PAINTED)  
P/N 285899-01G (GALV)  
QTY. 1



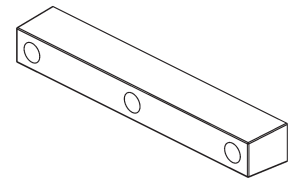
**SUPPORT, RH**  
P/N 285899-02 (PAINTED)  
P/N 285899-02G (GALV)  
QTY. 1



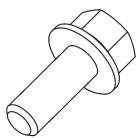
**MOUNTING CHANNEL, LH**  
P/N 285897-01  
QTY. 1



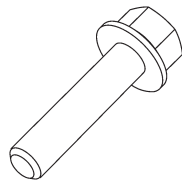
**MOUNTING CHANNEL, RH**  
P/N 285897-02  
QTY. 1



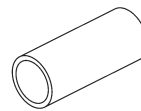
**RUBBER BUMPER**  
2-1/2" X 3" X 18-3/4" LG.  
(ASSEMBLED)  
P/N 285896-01  
QTY. 2



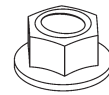
**BOLT, HEX**  
1/2"-13 X 1-1/4" LG.  
P/N 901024-1  
QTY. 16



**BOLT, HEX**  
1/2"-13 X 2-1/2" LG.  
(ASSEMBLED)  
P/N 901024-8  
QTY. 6

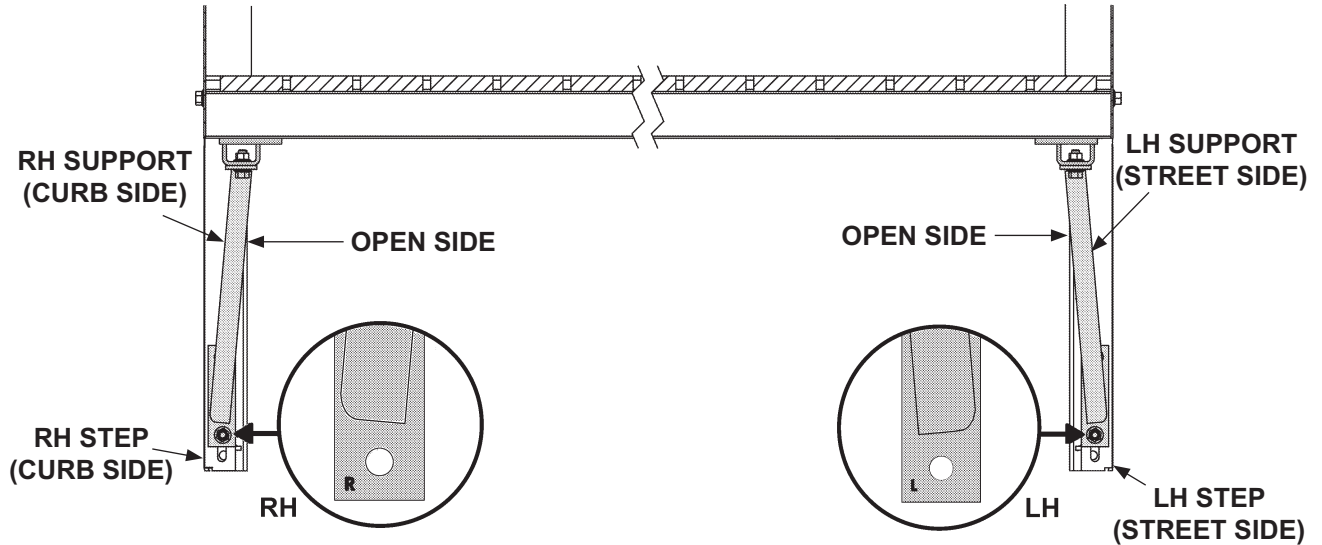


**TUBE**  
5/8" X 1-1/2" LG.  
(ASSEMBLED)  
P/N 901024-1  
QTY. 6



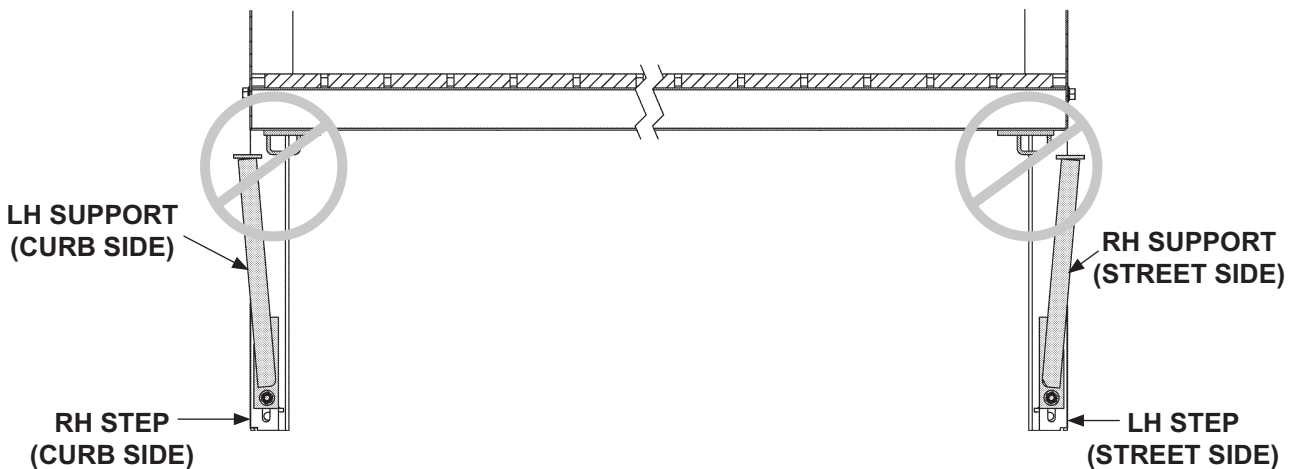
**LOCK NUT, FLANGED, 1/2"-13**  
P/N 901023  
QTY. 22

**NOTE:** The figures below illustrate the correct way and incorrect way to bolt the steps and supports to extension plate and vehicle.



**CORRECT INSTALLATION OF  
STEPS & SUPPORTS (REAR VIEW SHOWN)**

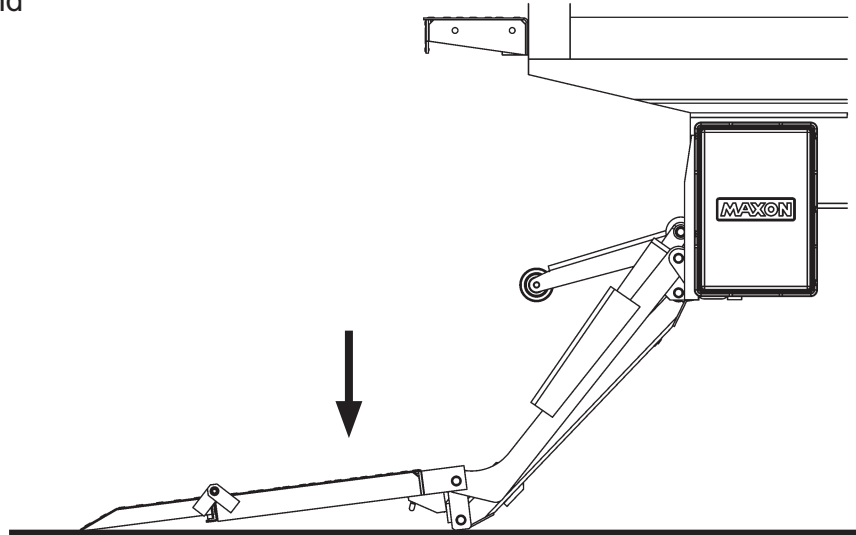
**FIG. 3-1**



**INCORRECT INSTALLATION OF  
STEPS & SUPPORTS (REAR VIEW SHOWN)**

**FIG. 3-2**

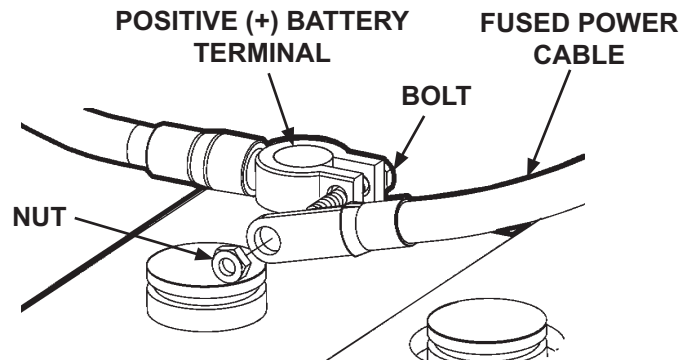
1. Lower platform to the ground (FIG. 4-1).



PLATFORM LOWERED TO GROUND  
FIG. 4-1

**⚠ WARNING**  
To prevent personal injury and equipment damage, keep the Liftgate from being operated while installing steps on extension plate.

2. Disconnect power from pump box by removing positive (+) battery terminal connector and disconnect power cable (FIG. 4-2). Reinstall nut on positive (+) battery terminal connector.

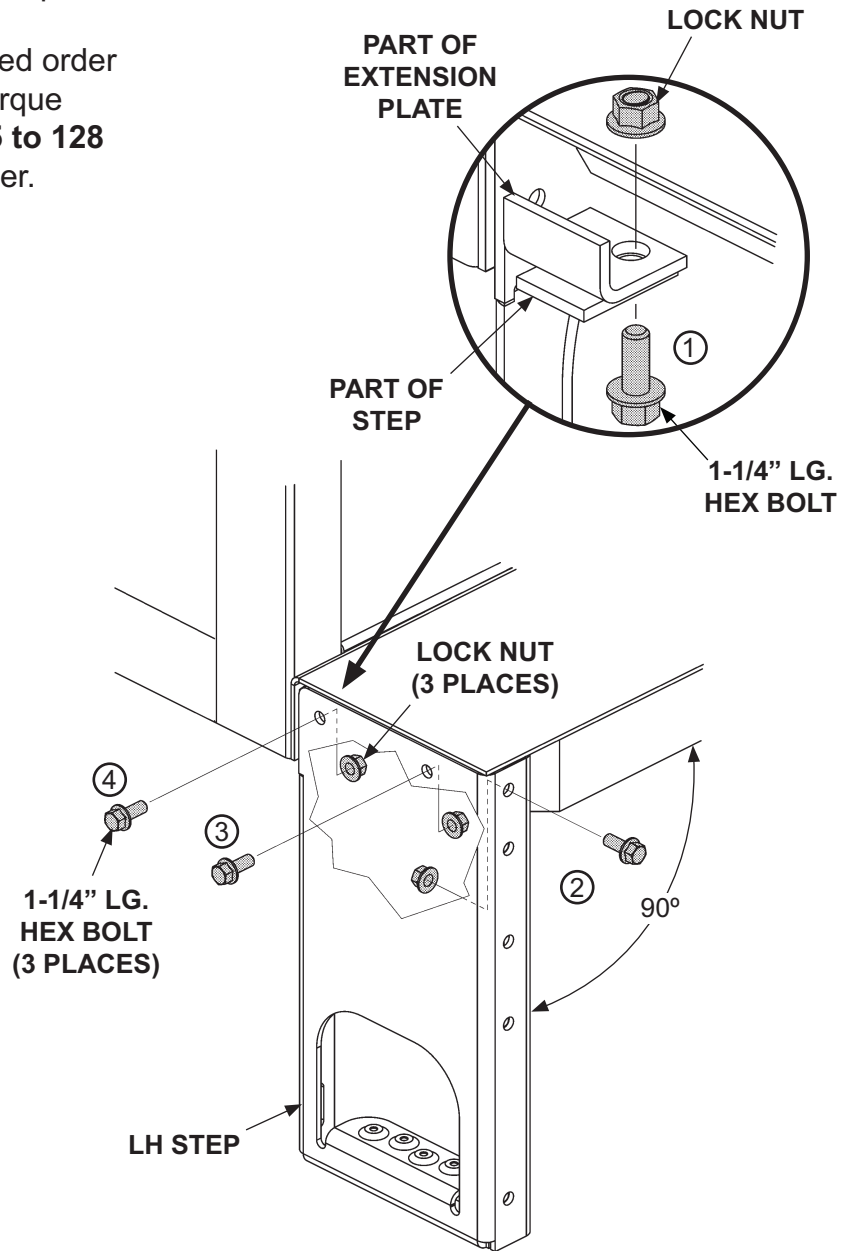


DISCONNECTING POWER  
FIG. 4-2

## CAUTION

To prevent interference with Liftgate and possible damage, maintain 90° angle between steps and extension plate. Tighten bolts only in the order shown in illustration.

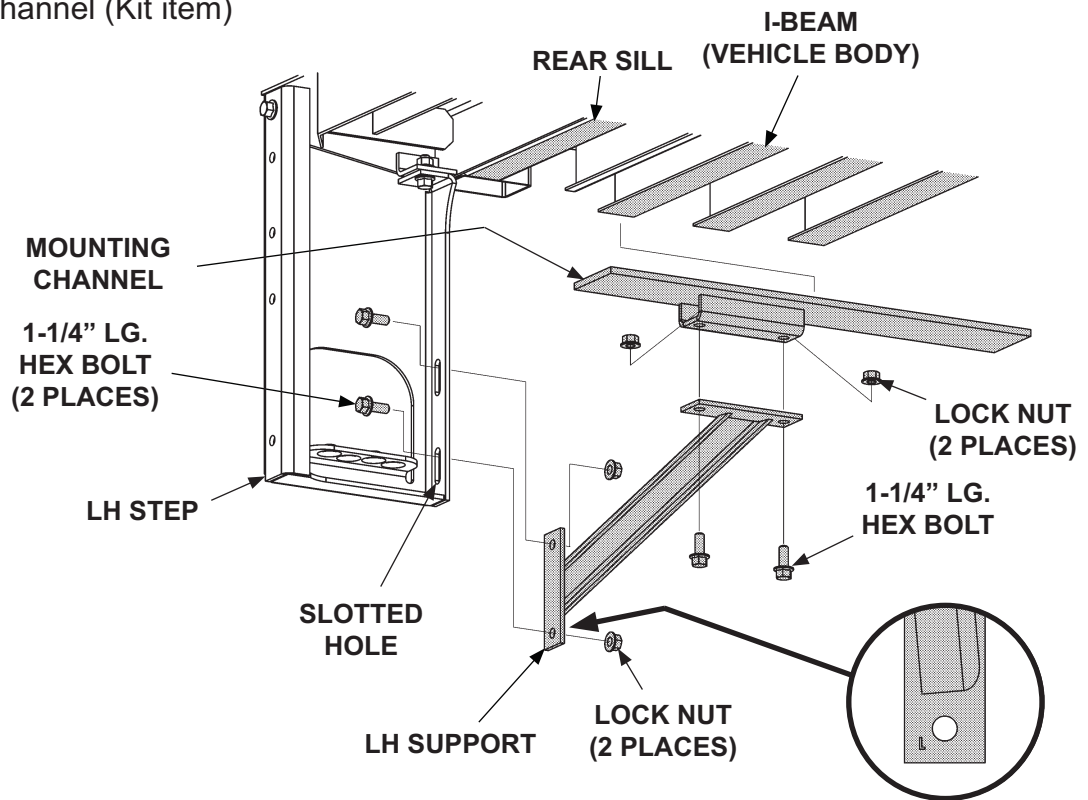
- Line up the step (Kit item) on side of the extension plate. Bolt step to extension plate (**FIG. 5-1**). Tighten bolts in the numbered order shown in **FIG. 5-1**. Then, torque each bolt and lock nut to **85 to 128 lb-in force** in the same order.



**BOLTING STEP TO EXTENSION PLATE  
(LH STEP SHOWN)**

**FIG. 5-1**

4. Bolt the support (Kit item) to mounting channel (Kit item) (FIG. 6-1).

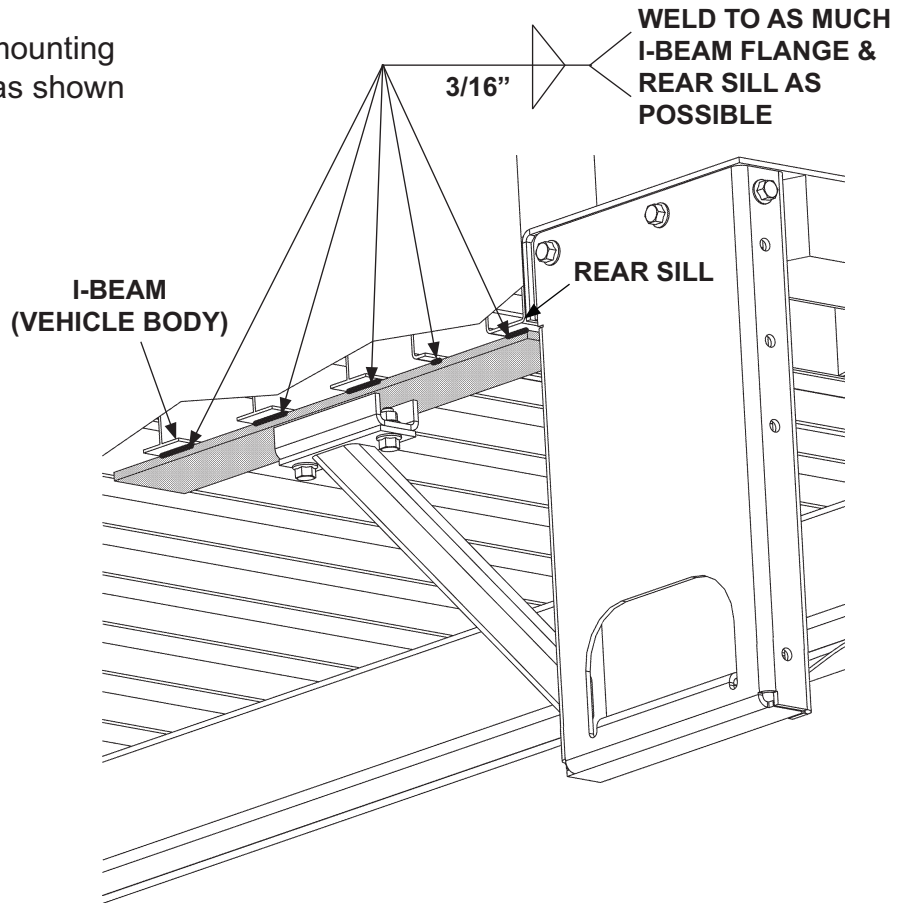


**BOLTING SUPPORT TO MOUNTING CHANNEL & STEP (LH STEP & SUPPORT SHOWN)**  
**FIG. 6-1**

5. Butt the flat part of the mounting channel against bottom of vehicle rear sill and I-beams. Then, butt the support marked "L" against back of the step (FIG. 6-1).
6. Ensure holes in the support are lined up with the slotted holes on the step (FIG. 6-1). Then, bolt the support to step (FIG. 6-1). Torque the 4 lock nuts (FIG. 6-1) from **85 to 128 lb-in force**.

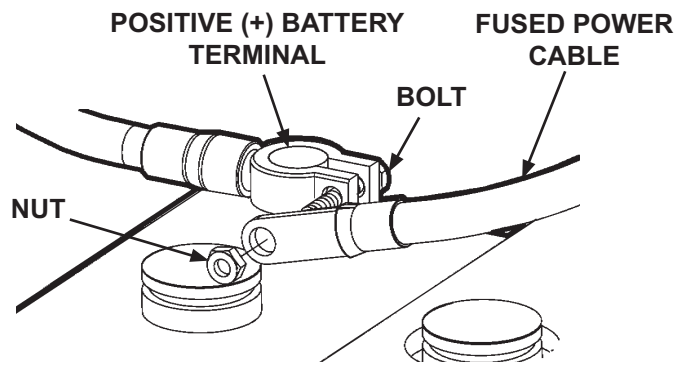
**NOTE:** Before welding mounting channel to vehicle body, ensure step is straight and steps are in vertical position.

7. Weld the flat part of the mounting channel to vehicle body as shown in **FIG. 7-1**.



**WELDING FLAT OF MOUNTING CHANNEL TO VEHICLE BODY (LH STEP SHOWN)**  
**FIG. 7-1**

8. Repeat instructions **3 through 7** for RH step. Use the support (Kit item) marked "R".



**RECONNECTING POWER**  
**FIG. 7-2**

9. Remove nut from positive (+) battery terminal connector. Reconnect the fused power cable to positive (+) battery terminal connector (**FIG. 7-2**). Reinstall and tighten nut.