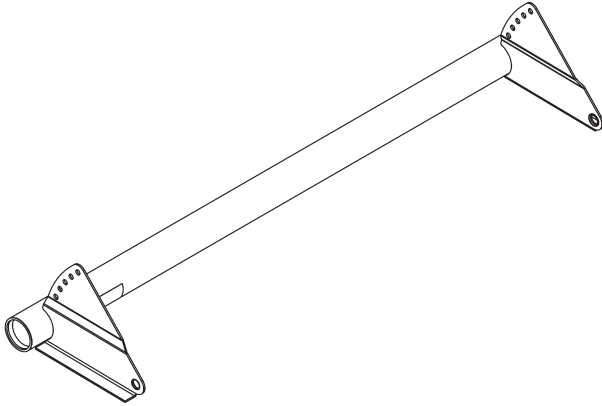
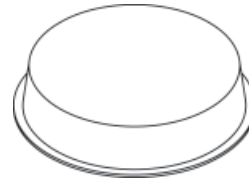


INSTRUCTION, GPT'S UNDERRIDE KIT

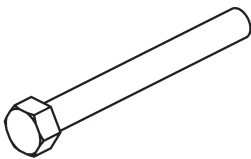
Kit P/N 282776-01



UNDERRIDE
P/N 282766-01
QTY. 1



TAPERED PLUG, 5" (DIA.), BLACK
P/N 908010-03
QTY. 1



HEX CAP SCREW
3/4"-16 X 3-1/2" LG, GRADE 8
P/N 900056-11
QTY. 2



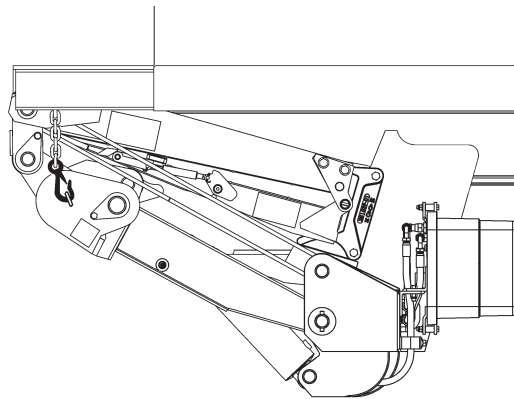
FLAT WASHER,
3/4" X .090" THK
P/N 902000-20
QTY. 4



LOCK NUT, NYLON
3/4"-16
P/N 901013
QTY. 2

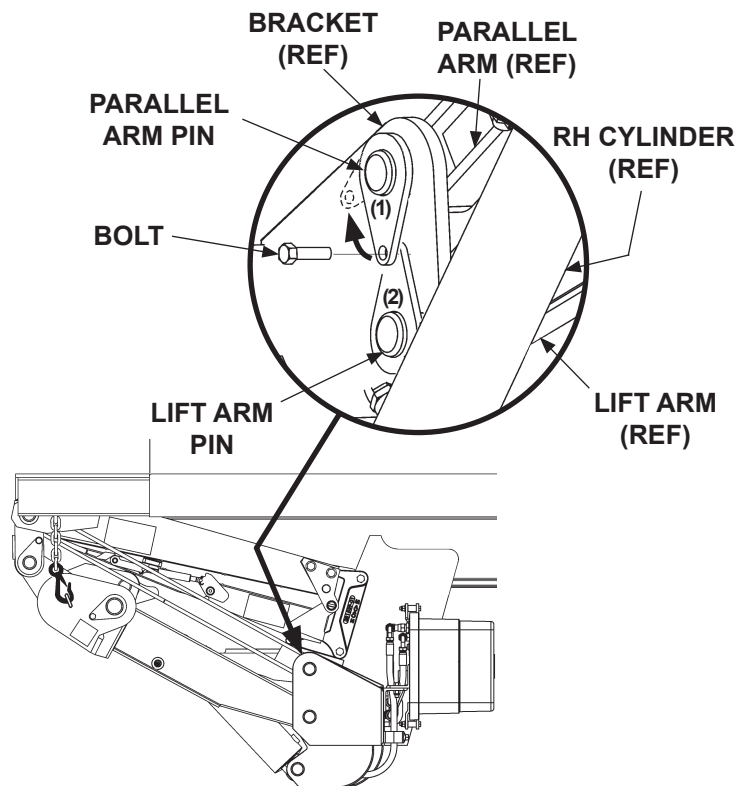
NOTE: For operating instructions, refer to **GPT OPERATION MANUAL**.

1. Stow the platform (**FIG. 2-1**).



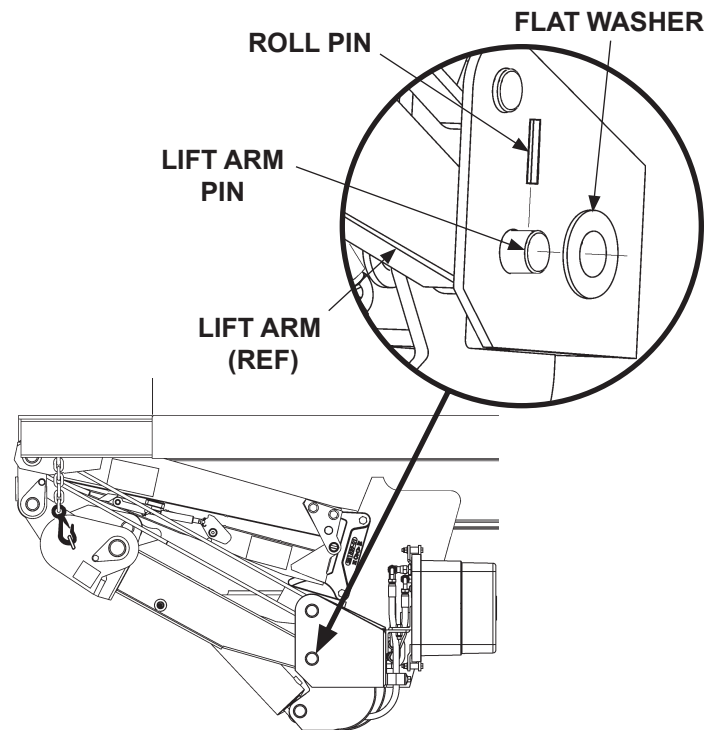
**GPT-25 SHOWN WITH PLATFORM STOWED
FIG. 2-1**

2. Unbolt pins for RH lift arm and parallel arm (**FIG. 2-2**). Then rotate parallel arm pin (1) to gain access to lift arm pin (2).



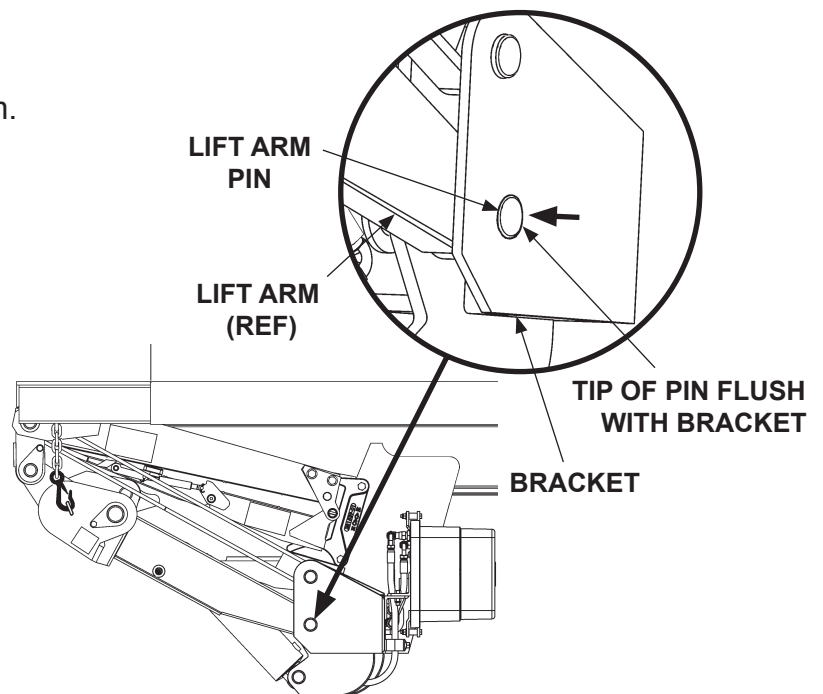
**UNBOLTING PINS TO RE-POSITION
LIFT ARM PIN (RH SIDE VIEW)
FIG. 2-2**

3. Remove roll pin and flat washer from lift arm pin on RH side of Liftgate (**FIG. 3-1**). Repeat for the lift arm pin on the LH side of Liftgate.



**REMOVING ROLL PIN & WASHER
(RH SIDE VIEW)
FIG. 3-1**

4. Push in the tip of lift arm pin until flush with bracket (**FIG. 3-2**). Repeat for lift arm pin on the LH lift arm.

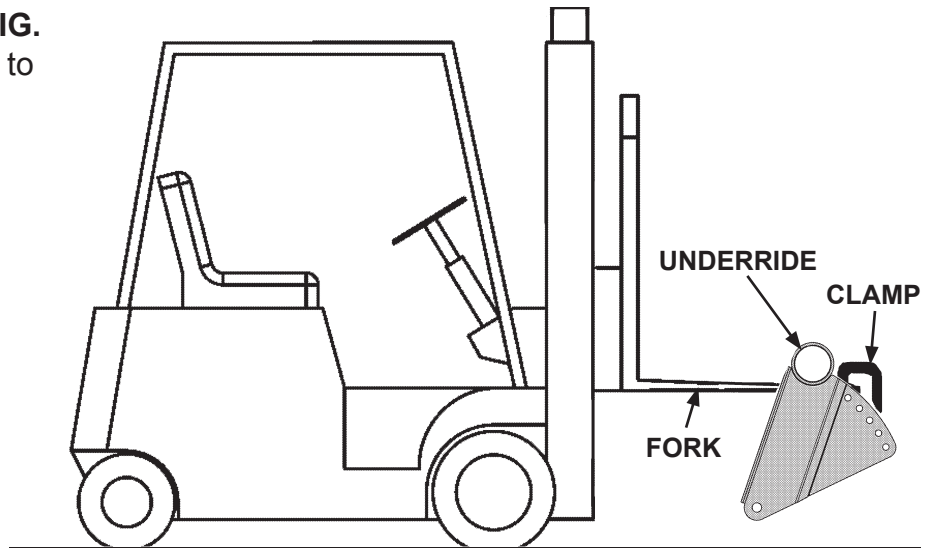


**LIFT ARM PIN POSITIONED FLUSH
WITH BRACKET (RH SIDE VIEW)
FIG. 3-2**

! CAUTION

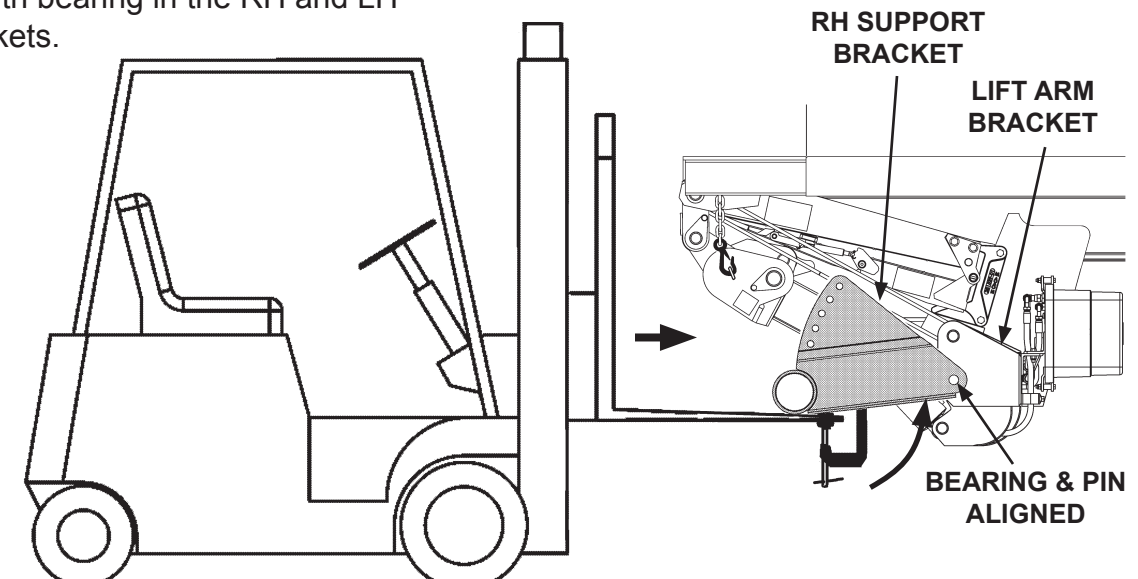
To prevent personal injury and equipment damage, use a forklift to support the underride and a competent second person to help position the underride until bolted in place.

5. Lift underride with forklift (**FIG. 4-1**). Then, clamp each fork to keep underride from falling.



**LIFTING UNDERRIDE WITH FORKLIFT
(RH SIDE VIEW)
FIG. 4-1**

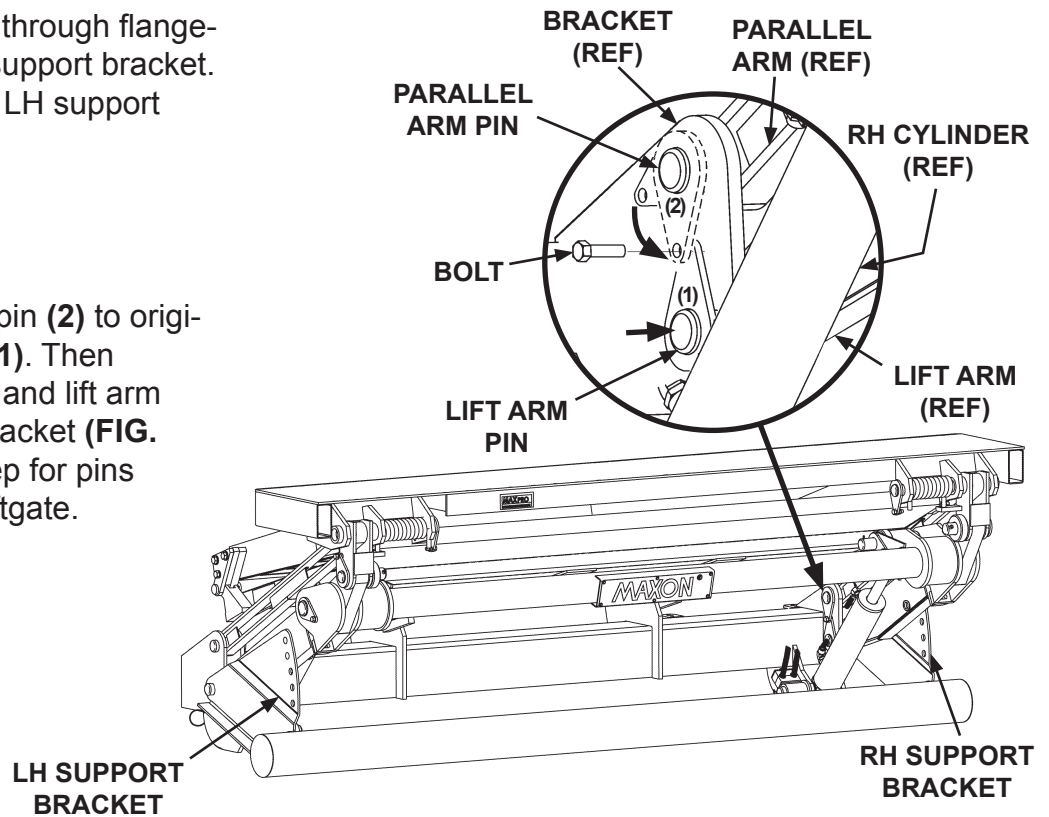
6. Position underride support brackets against lift arm brackets on RH and LH sides of Liftgate (**FIG. 4-2**). Then align lift arm pin with bearing in the RH and LH support brackets.



**POSITIONING UNDERRIDE (RH SIDE VIEW)
FIG. 4-2**

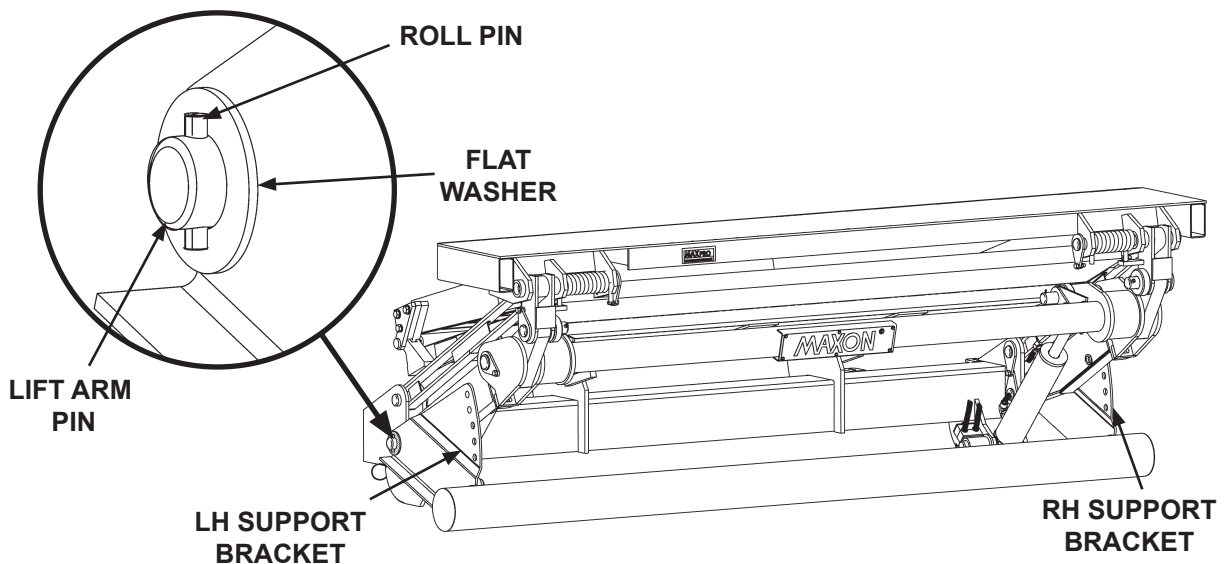
7. Push lift arm pin (1) through flange-bearing on the RH support bracket. Repeat this step for LH support bracket.

8. Rotate parallel arm pin (2) to original position (FIG. 5-1). Then bolt parallel arm pin and lift arm pin to main frame bracket (FIG. 5-1). Repeat this step for pins on the LH side of Liftgate.



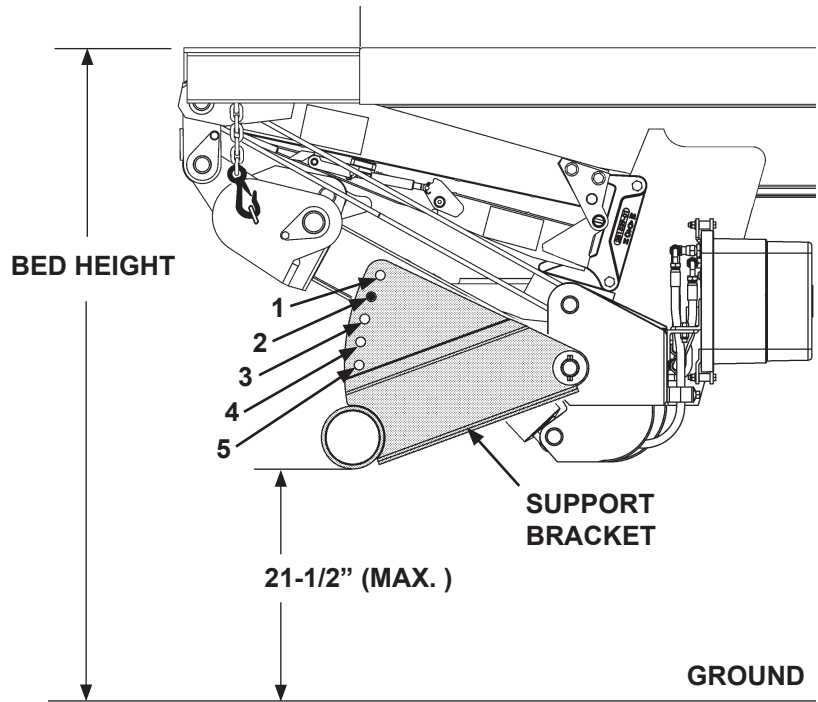
**BOLTING LIFT ARM PINS
(PINS ON RH SIDE SHOWN)
FIG. 5-1**

9. Secure LH support bracket to lift arm pin with washer and roll pin (FIG. 5-2). Repeat this step for RH support bracket.



**SECURING SUPPORT BRACKETS
TO LIFT ARM PINS
FIG. 5-2**

10. Measure vehicle bed height (**FIG. 6-1**). Then refer to **TABLE 6-1** for the correct hole for bolting on the underride support brackets.



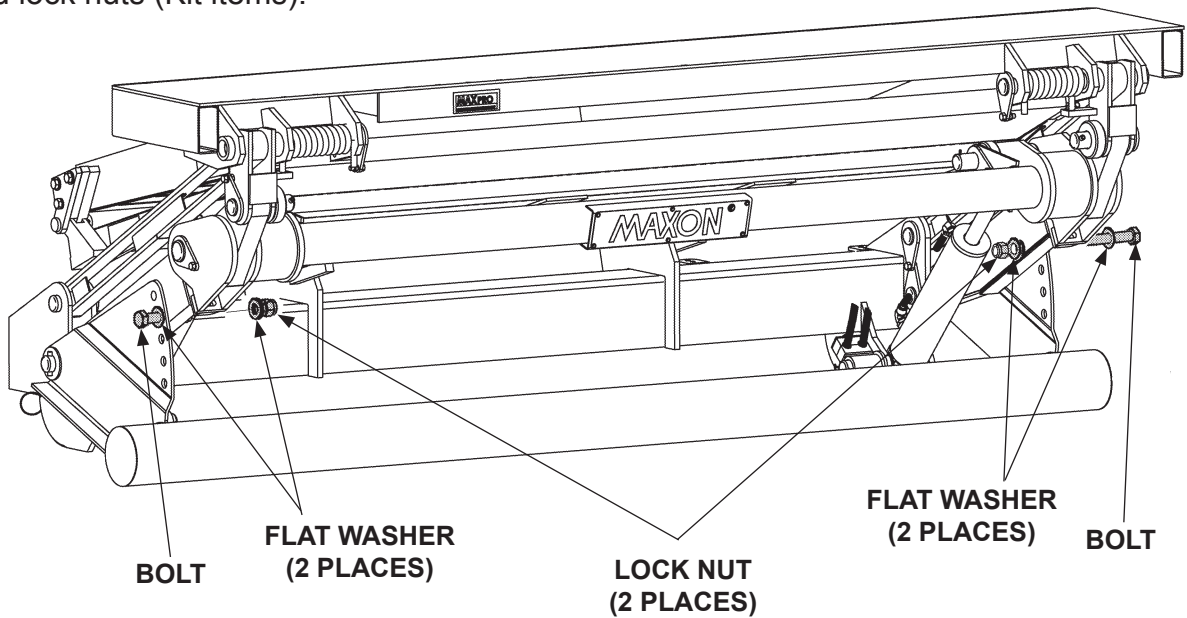
**SELECTING CORRECT BOLT HOLE (UNDER-
RIDE IS SHOWN POSITIONED AT HOLE 2)
FIG. 6-1**

MODEL	VEHICLE BED HEIGHT (UNLOADED EXCEPT AS NOTED)	SELECT HOLE	MEETS FMVSS	MEETS CANADIAN MOTOR VEH REG
GPT-4/GPT-5	53" - 55"	#2	YES	YES
	51" - 53"	#3		
	49" - 51"	#4		
	46"(LOADED)- 49"	#5		
GPT-25/GPT-3	53" - 55"	#1	YES	NO
	51" - 53"	#2		
	49" - 51"	#3		
	46"(LOADED)- 49"	#4		

TABLE 6-1

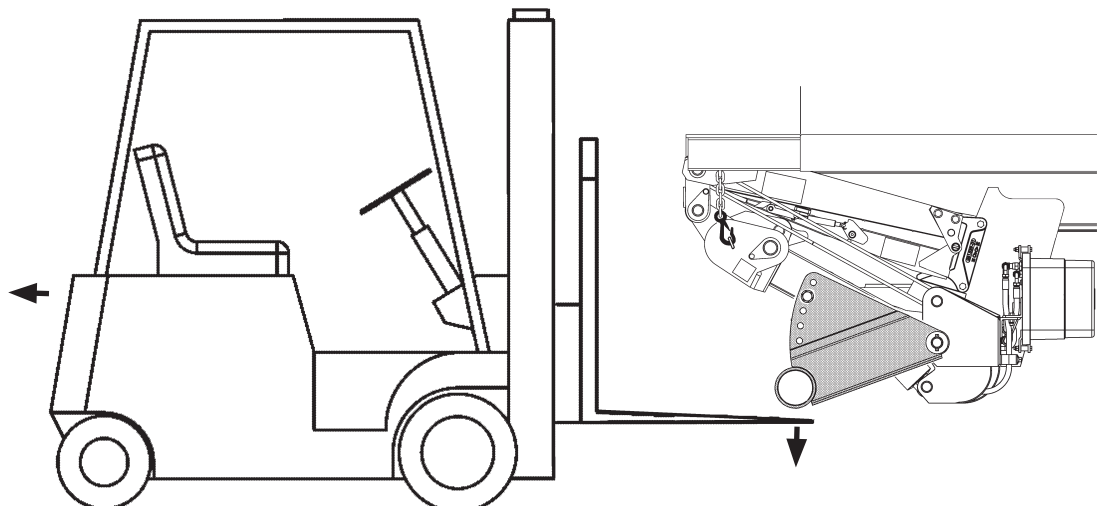
11. Reposition underride to correct hole position from **TABLE 6-1**. Ensure underride is equal to or less than the maximum height requirement (**FIG. 6-1**).

12. Bolt underride in correct position (FIG. 7-1) with bolts, flat washers, and lock nuts (Kit items).



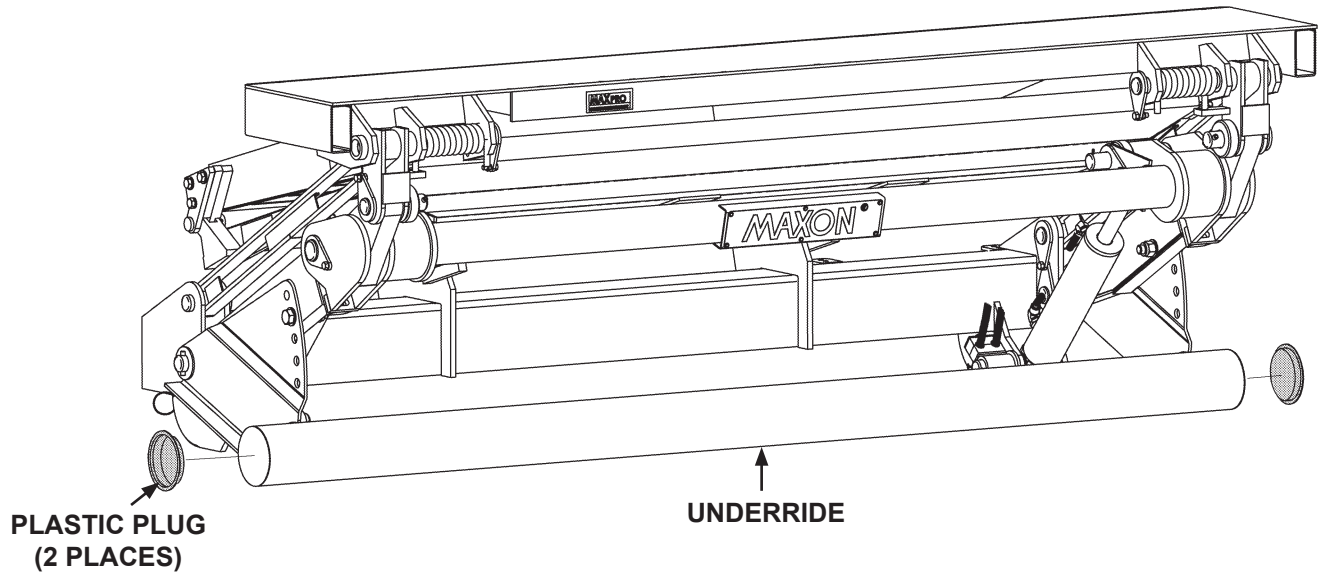
**BOLTING ON UNDERRIDE
(SHOWN POSITIONED AT HOLE 2)
FIG. 7-1**

13. Remove clamps. Then, lower the forks and back out forklift (FIG. 7-2).



**BACKING OUT FORKLIFT
FIG. 7-2**

14. Insert plastic plugs (Kit items) in underride (**FIG. 8-1**).



**INSERTING PLASTIC PLUGS
FIG. 8-1**

15. Lower and raise the platform to ensure there is no interference between underride and the Liftgate. (**Refer to GPT Operation Manual.**)